

Metric Bolt Torque Table

Estimated with clamp load as 75% of proof load
as specified in ISO 898-1

Property Class	8.8 	10.9 	12.9 Socket Head Cap Screw 			
Minimum Tensile Strength MPa	M6 - M16: 800 M20 - M30: 830	1040	1220			
Nominal Size and Thread Pitch	Bolt Torque Specs in Newton Meters - Nm					
	Dry	Lubed	Dry	Lubed	Dry	Lubed
M5 x 0.80	6.1	4.6	8.8	6.7	10.3	7.7
M6 x 1.00	10.4	7.8	15	11.2	17.6	13.1
M7 x 1.00	17.6	13.1	25.1	18.9	29.4	22
M8 x 1.25	25.4	19.1	37.6	27.3	42.6	32.1
M10 x 1.50	50	38	72	54	84	64
M12 x 1.75	88	66	126	94	146	110
M14 x 2.00	141	106	201	150	235	176
M16 x 2.00	218	164	312	233	365	274
M18 x 2.50	301	226	431	323	504	378
M20 x 2.50	426	319	609	457	712	534
M22 x 2.50	580	435	831	624	971	728
M24 x 3.00	736	552	1052	789	1231	923
M27 x 3.00	1079	809	1544	1158	1805	1353
M30 x 3.50	1463	1097	2092	1570	2446	1834
M33 x 3.50	1990	1493	2849	2137	3328	2497
M36 x 4.00	2557	1918	3659	2744	4276	3208

Bolt Torque Conversion Chart Pdf

Lennard Zinn



Bolt Torque Conversion Chart Pdf:

Bolt Torque Conversion Chart Pdf Book Review: Unveiling the Power of Words

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Table of Contents Bolt Torque Conversion Chart Pdf

1. Understanding the eBook Bolt Torque Conversion Chart Pdf
 - The Rise of Digital Reading Bolt Torque Conversion Chart Pdf
 - Advantages of eBooks Over Traditional Books
2. Identifying Bolt Torque Conversion Chart Pdf
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Bolt Torque Conversion Chart Pdf
 - User-Friendly Interface
4. Exploring eBook Recommendations from Bolt Torque Conversion Chart Pdf
 - Personalized Recommendations
 - Bolt Torque Conversion Chart Pdf User Reviews and Ratings
 - Bolt Torque Conversion Chart Pdf and Bestseller Lists

5. Accessing Bolt Torque Conversion Chart Pdf Free and Paid eBooks
 - Bolt Torque Conversion Chart Pdf Public Domain eBooks
 - Bolt Torque Conversion Chart Pdf eBook Subscription Services
 - Bolt Torque Conversion Chart Pdf Budget-Friendly Options
6. Navigating Bolt Torque Conversion Chart Pdf eBook Formats
 - ePub, PDF, MOBI, and More
 - Bolt Torque Conversion Chart Pdf Compatibility with Devices
 - Bolt Torque Conversion Chart Pdf Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Bolt Torque Conversion Chart Pdf
 - Highlighting and Note-Taking Bolt Torque Conversion Chart Pdf
 - Interactive Elements Bolt Torque Conversion Chart Pdf
8. Staying Engaged with Bolt Torque Conversion Chart Pdf
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Bolt Torque Conversion Chart Pdf
9. Balancing eBooks and Physical Books Bolt Torque Conversion Chart Pdf
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Bolt Torque Conversion Chart Pdf
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Bolt Torque Conversion Chart Pdf
 - Setting Reading Goals Bolt Torque Conversion Chart Pdf
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Bolt Torque Conversion Chart Pdf
 - Fact-Checking eBook Content of Bolt Torque Conversion Chart Pdf
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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