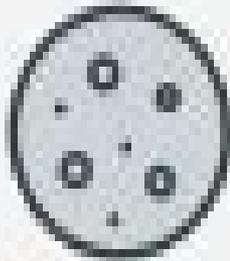
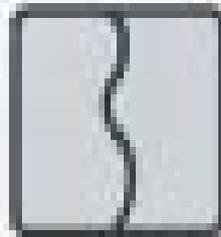


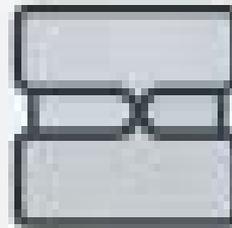
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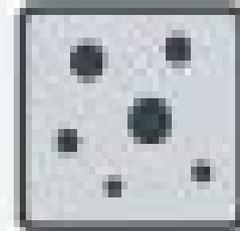
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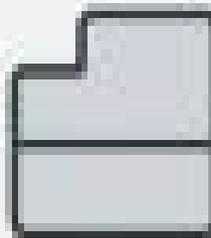
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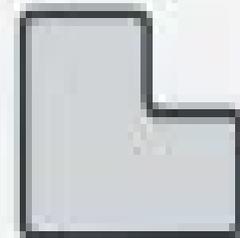
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Kalita, Kanak, Ghadai, Ranjan Kumar, Gao, Xiao-Zhi, 2020-12-25 All machining process are dependent on a number of inherent process parameters It is of the utmost importance to find suitable combinations to all the process parameters so that the desired output response is optimized While doing so may be nearly impossible or too expensive by carrying out experiments at all possible combinations it may be done quickly and efficiently by using computational intelligence techniques Due to the versatile nature of computational intelligence techniques they can be used at different phases of the machining process design and optimization process While powerful machine learning methods like gene expression programming GEP artificial neural network ANN support vector regression SVM and more can be used at an early phase of the design and optimization process to act as predictive models for the actual experiments other metaheuristics based methods like cuckoo search ant colony optimization particle swarm optimization and others can be used to optimize these predictive models to find the optimal process parameter combination These machining and optimization processes are the future of manufacturing Data Driven Optimization of Manufacturing Processes contains the latest research on the application of state of the art computational intelligence techniques from both predictive modeling and optimization viewpoint in both soft computing approaches and machining processes The chapters provide solutions applicable to machining or manufacturing process problems and for optimizing the problems involved in other areas of mechanical civil and electrical engineering making it a valuable reference tool This book is addressed to engineers scientists practitioners stakeholders researchers academicians and students interested in the potential of recently developed powerful computational intelligence techniques towards improving the performance of machining processes

Advances in Material Sciences and Engineering

Mokhtar Awang, Seyed Sattar Emamian, Farazila Yusof, 2019-09-19 This book presents selected papers from the 4th International Conference on Mechanical

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 Mahi Sahoo,Sam Sahu,2014-06-05 The definitive metal casting resource fully updated Written by prominent industry experts Principles of Metal Casting Third Edition addresses the latest advances in the field such as melting casting processes sand systems alloy development heat treatment and processing technologies New chapters cover solidification modeling casting defects and zinc and zinc alloys Detailed photographs illustrations tables and equations are included throughout Ideal for students and researchers in metallurgy and foundry science as well as foundry industry professionals this authoritative guide provides all of the information needed to produce premium quality castings Comprehensive coverage includes Patterns Casting processes Solidification of metals and alloys Gating and risering of castings Casting process simulation Aluminum and aluminum alloys Copper and copper alloys Magnesium and magnesium alloys Zinc and zinc alloys Cast irons Steel castings Cleaning and inspection Casting defects

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web jul 10 2012 from wikipedia the free encyclopedia the society of automotive engineers sae designates sae steel grades these are four digit numbers which represent chemical composition standards for steel specifications the american iron and steel institute aisi originally started a very similar system

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molybdenum nickel niobium titanium tungsten vanadium zirconium or any other element to be added to obtain a
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web mit department of civil and environmental engineering spring semester 1999 chemical composition of structural steels the primary types of structural steel are usually classified according to the following chemical composition categories carbon manganese steels high strength low alloy hsla steels