

# NIMS Milling Practice Test with Answers

What direction do you turn the manual pulse generator or move the axis to move a tool from right to left on a cnc mill?   The X- direction

What mode switch position allows you to send the machine to its reference position?

Zero Return

+/- .005 represents a \_\_\_\_\_   tolerance

While dry running a proven program, the machine goes into an alarm state and shows a message. Overcutting will occur during Cutter Compensation. "What is most likely wrong?"   You need to change the tool dia. or radius offset value.

You need to tool change to Tool #11. How would you do it?   Use MDI mode to change tools using commands similar to what a program would

Match the M30 code to its description.   program end / rewind

You must cut a part to 10.175 inches long and need to add a total of 1/8 of an inch for finish machining. How long should you saw the block?   10.300"

# Nims 702a Test Answers

**CO Houle**



**Nims 702a Test Answers:**

## **Nims 702a Test Answers** Book Review: Unveiling the Power of Words

In some sort of driven by information and connectivity, the ability of words has are more evident than ever. They have the capacity to inspire, provoke, and ignite change. Such could be the essence of the book **Nims 702a Test Answers**, a literary masterpiece that delves deep to the significance of words and their effect on our lives. Published by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we will explore the book is key themes, examine its writing style, and analyze its overall effect on readers.

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