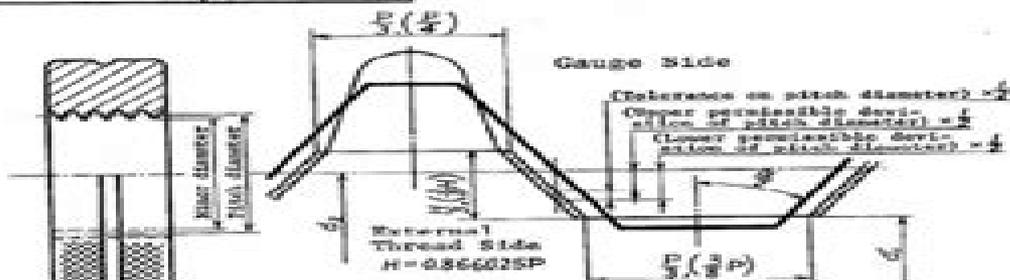


Appendix Table 5. Shape, Dimensions, Permissible Deviations and Tolerance of Not-Go Thread Ring Gauge for Inspection (I R) (Metric Coarse Screw Thread)

Symbol of gauge	
For tolerance class 1 screw thread	I R I
For tolerance class 2 screw thread	I R II
For tolerance class 3 screw thread	I R III



(The thick continuous line shows the basic profile of metric screw thread.)

Unit: mm

Nominal designation of screw thread to be inspected	Pitch $P$ (mm)	Basic diameter $d_2$ (mm)	Pitch diameter $d_2$												Pitch diameter $d_2$ (mm)	Standard value of minor diameter of gauge (mm)		
			Permissible class 1 screw thread			Permissible class 2 screw thread			Permissible class 3 screw thread			Pitch diameter $d_2$ (mm)	Permissible class 1 screw thread	Permissible class 2 screw thread		Permissible class 3 screw thread		
			Lower per-missible deviation	Upper per-missible deviation	Tolerance	Lower per-missible deviation	Upper per-missible deviation	Tolerance	Lower per-missible deviation	Upper per-missible deviation	Tolerance							
M 1	0.25	0.608	-0.1	0	0	-0.1	0	0	-	-	-	-	0	0.78	0.72	-		
M 1.1*	0.25	0.928	-0.1	0	0	-0.1	0	0	-	-	-	-	0	0.85	0.83	-		
M 1.2	0.25	1.008	-0.1	0	0	-0.1	0	0	-	-	-	-	0	0.93	0.93	-		
M 1.4	0.3	1.208	-0.1	0	0	-0.1	0	0	-	-	-	-	0	1.08	1.05	-		
M 1.6*	0.35	1.478	-0.1	0	0	-0.1	0	0	-	-	-	-	0	1.28	1.28	-		
M 1.7	0.35	1.473	-	-	-	-	-	-	-	-	-	-	0	1.31	-	-		
M 1.8*	0.35	1.573	-0.1	0	0	-0.1	0	0	-	-	-	-	0	1.46	1.42	-		
M 2	0.4	1.748	-0.1	0	0	-0.1	0	0	-	-	-	-	0	1.98	1.95	-		
M 2.2*	0.45	1.998	-0.1	0	0	-0.1	0	0	-	-	-	-	0	2.17	2.17	-		
M 2.3	0.4	2.048	-	-	-	-	-	-	-	-	-	-	0	2.11	2.05	-		
M 2.5*	0.45	2.208	-0.1	0	0	-0.1	0	0	-	-	-	-	0	2.47	2.45	-		
M 2.6	0.45	2.208	-	-	-	-	-	-	-	-	-	-	0	2.47	2.47	-		
M 3 x 0.5*	0.5	2.673	-0.1	0	0	-0.1	0	0	-	-	-	-	0	3.02	2.97	-		
M 3.5	0.6	3.128	-0.1	0	0	-0.1	0	0	-	-	-	-	0	3.48	3.44	-		
M 4 x 0.7*	0.7	3.643	-0.1	0	0	-0.1	0	0	-	-	-	-	0	4.02	3.98	-		
M 4.5	0.75	4.013	-0.1	0	0	-0.1	0	0	-	-	-	-	0	4.38	4.38	-		
M 5 x 0.8*	0.8	4.488	-0.1	0	0	-0.1	0	0	-	-	-	-	0	4.83	4.79	4.74		
M 6	1	5.358	-0.1	0	0	-0.1	0	0	-	-	-	-	0	5.68	5.63	5.59		
M 7	1	6.358	-0.1	0	0	-0.1	0	0	-	-	-	-	0	6.63	6.58	6.54		
M 8	1.25	7.258	-0.1	0	0	-0.1	0	0	-	-	-	-	0	7.58	7.53	7.49		

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