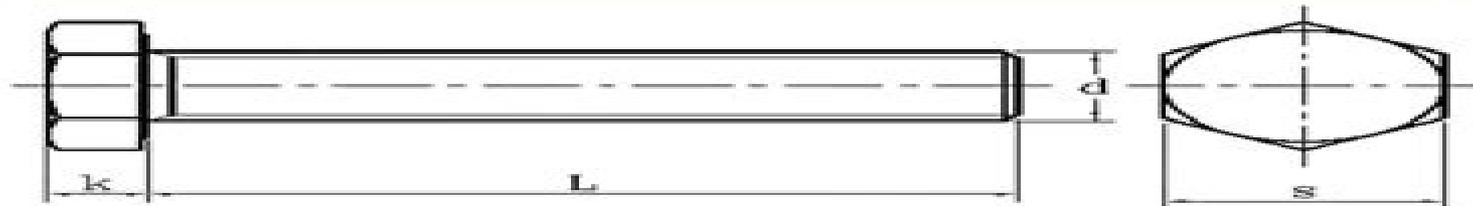


JIS B 1180 - 1994

Hexagon Head Bolts with Full Thread



Unit: mm

d	P	k		S	
		min	max	max	min
M5	0.8	3.125	3.875	8	7.64
M6	1	3.625	4.375	10	9.54
M8	1.25	4.925	5.875	13	12.57
M10	1.5	5.95	6.85	15	15.57
M12	1.75	7.05	7.95	18	17.57
M14	2	8.35	9.25	21	20.16
M16	2	9.25	10.75	24	23.18
M18	2.5	10.6	12.4	27	26.18
M20	2.5	11.8	13.4	30	29.16
M22	2.5	13.1	14.9	34	33
M24	3	14.1	15.9	38	35
M27	3	16.1	17.9	41	40
M30	3.5	17.55	18.75	46	45
M33	3.5	19.95	22.05	50	49
M36	4	21.45	23.55	55	53.8
M39	4	23.95	26.05	60	58.8
M42	4.5	24.95	27.05	65	63.1
M45	4.5	26.95	29.05	70	68.1
M48	5	28.95	31.05	75	73.1
M52	5	31.75	34.25	80	78.1
M54	5.5	33.75	36.25	85	82.8
M60	5.5	36.75	39.25	90	87.8
M64	6	38.75	41.25	95	92.8

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Y Pai



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