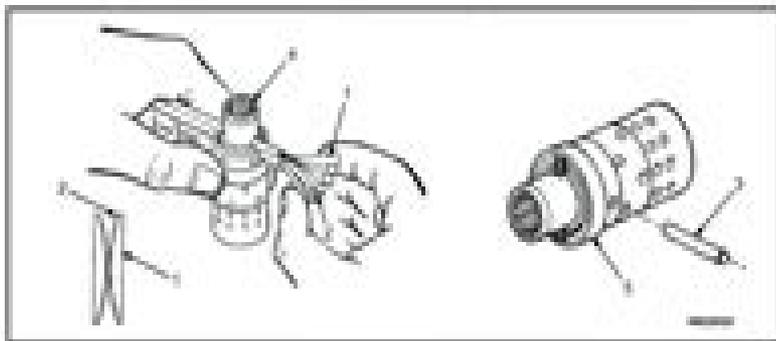


STEP 3

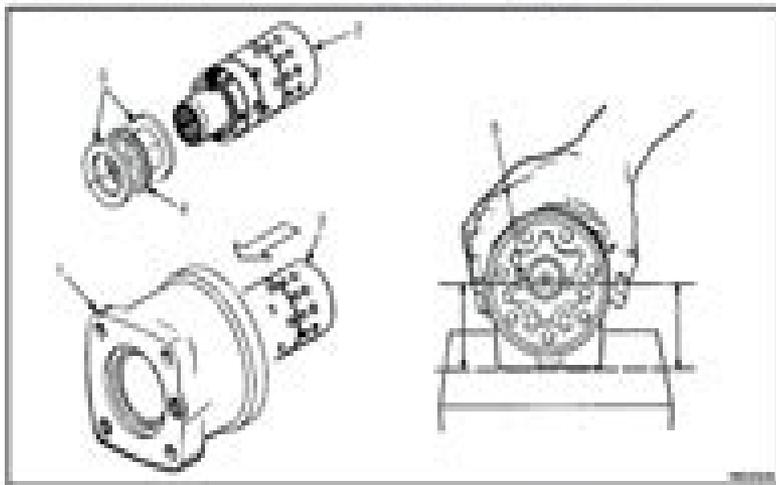
Assemble the **NEUTRAL** position springs, and then push them into position in the spool. Make sure the flat springs are installed in the outside of the control springs. Install the retaining ring on the stems over the **NEUTRAL** position springs. The retaining ring must rotate freely on the stems. Install the center pin.



- | | |
|--------------------------------------|-----------------------|
| 1. NEUTRAL POSITION SPRING (L&R) | 3. CENTER PIN (SPOCK) |
| 2. NEUTRAL POSITION SPRING (OUTSIDE) | 4. RETAINING RING |

STEP 4

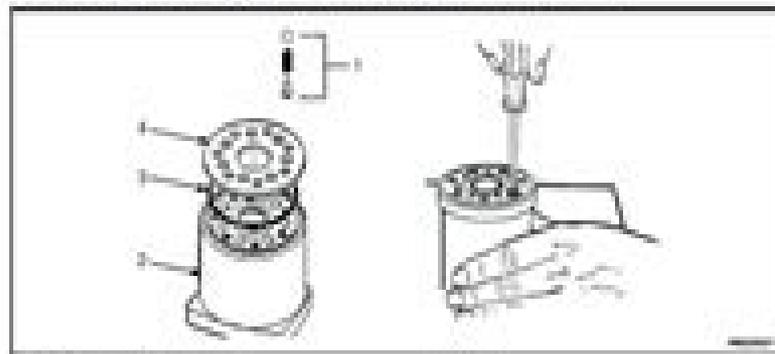
Install sleeve washers and sleeve bearing in the spool. Place the bearing tentatively in a vise with soft jaws. Guide the spool and stems assembly over the bearing with the retaining pin horizontal.



- | | |
|------------------------------|---------------------|
| 1. HOUSING | 3. THROTTLE BEARING |
| 2. SPOCK AND SLEEVE ASSEMBLY | 4. CENTER PIN |
| 5. THROTTLE WASHER | |

STEP 5

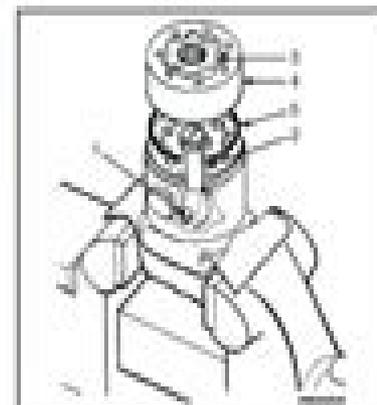
Install check valve assembly into port. Lubricate the O-ring and install into bearing. Install distributor plate. Make sure the holes in the distributor plate are aligned with the holes in the bearing.



- | | |
|-------------------------|----------------------|
| 1. CHECK VALVE ASSEMBLY | 3. O-RING |
| 2. HOUSING | 4. DISTRIBUTOR PLATE |

STEP 6

Install the center shaft so that it engages with the center pin in spool and stems assembly. Make sure the center pin is still parallel to the surface with the ports. Install the rotor on the center shaft. Make sure that a valley in the rotor aligns with the slot (center pin) in the center shaft. Install the O-ring and sleeve. Make sure to align the marks made during assembly.



- | | |
|-----------------|-----------|
| 1. CENTER PIN | 4. STATOR |
| 2. CENTER SHAFT | 5. O-RING |
| 3. ROTOR | |

Electric Motor Repair Manual

R Sandford



Electric Motor Repair Manual:

Electric Motor Manual Robert J. Lawrie,1987 Electric Motor Maintenance and Troubleshooting, 2nd Edition Augie Hand,2011-07-06 A fully up to date hands on guide to electric motors Keep electric motors running at peak performance Electric Motor Maintenance and Troubleshooting Second Edition explains in detail how all types of AC and DC motors work Essential for anyone who needs to buy install troubleshoot maintain or repair small to industrial size electric motors this practical guide contains new information on three phase motors along with coverage of the latest test instruments Drawing on his more than 40 years of experience working with electric motors expert author Augie Hand provides a wealth of tested procedures to pinpoint and correct any kind of issue He ll help you decide whether to replace a motor take it offline for repair or repair it in place decisions that can reduce down time End of chapter questions reinforce the material covered in the book Quickly and accurately diagnose electric motor problems and find effective solutions with help from this fully updated classic Electric Motor Maintenance and Troubleshooting Second Edition covers Troubleshooting and testing DC machines AC electric motor theory Single phase motors Three phase induction motors Troubleshooting less common motors including synchronous two speed one winding and multispeed Test instruments and services **Electric Motor Test & Repair** Jack Beater,1966 **Supervised Study Guide in Electric Motor Repair ...** University of Texas at Austin. Division of Extension. Industrial Education Department,1957 **Index of Technical Publications** United States. Department of the Army,1977

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