



Figure 4 — Typical confined and full-faced gasket joint details

Table 2 — Minimum flange bolt spacing

| Nominal bolt diameter | Minimum bolt spacing |
|------------------------|--------------------------|
| 16 mm ($5/8$ inch) | 38 mm ($1\ 1/2$ inch) |
| 19 mm ($3/4$ inch) | 44 mm ($1\ 3/4$ inch) |
| 22 mm ($7/8$ inch) | 52 mm ($2\ 1/16$ inch) |
| 25 mm (1 inch) | 57 mm ($2\ 1/4$ inch) |
| 29 mm ($1\ 1/8$ inch) | 64 mm ($2\ 1/2$ inch) |
| 32 mm ($1\ 1/4$ inch) | 71 mm ($2\ 13/16$ inch) |
| 35 mm ($1\ 3/8$ inch) | 76 mm ($3\ 1/16$ inch) |
| 38 mm ($1\ 1/2$ inch) | 83 mm ($3\ 1/4$ inch) |
| 41 mm ($1\ 5/8$ inch) | 89 mm ($3\ 1/2$ inch) |
| 44 mm ($1\ 3/4$ inch) | 95 mm ($3\ 3/4$ inch) |
| 48 mm ($1\ 7/8$ inch) | 102 mm (4 inch) |
| 51 mm (2 inch) | 108 mm ($4\ 1/4$ inch) |

7.1.6.2.11 Spacing between bolts straddling corners shall be such that the diagonal distance between bolts adjacent to the corner does not exceed the lesser of the spacing on the sides or the ends.

7.1.6.3 Plug headers

7.1.6.3.1 Threaded plug holes shall be provided opposite the ends of each tube for access. Holes shall be threaded to the full depth of the plug sheet or 50 mm (2 inch), whichever is less. Figure 5 shows typical construction of a tube bundle with plug headers.

7.1.6.3.2 The diameter of the plug holes shall be equal to the nominal outside diameter of the tube plus at least 0,8 mm ($1/32$ inch).

7.1.6.3.3 Gasket contact surfaces of plug holes shall be spot-faced. The edges of the facing shall be free of burrs.

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