

Cast carbon, stainless or alloy steel

NPS 2–48 (DN 50–1200), ASME Classes 150–1500



ASME Class	Figure number
150	01 14C
300	11 14C
600	21 14C

ASME Class	Figure number
900	71 14C
1500	31 14C

Design features

- Body and cover castings are precision machined. Exclusive: Disc shaft does not penetrate body.
- Body and cover joint accurately machined. Fully-enclosed gasket.
- Disc: Robust one-piece construction to withstand the severe shock of check valve service. Hardfaced with 13Cr, CoCr alloy, SS 316, or Monel, ground and lapped to a mirror finish. Sizes NPS 2–6 (DN 50–150) may have solid CA 15 (13Cr) disc. SS 316 disc with CoCr alloy facing also available.
- Disc assembly: Non-rotating disc is fastened securely to disc hanger with a lock nut and cotter pin. Disc hanger is supported on a sturdy disc carrier hinge pin of excellent bearing qualities. All parts are accessible from top for easy servicing.
- Flanges
ASME Classes: 150–300: 1/4" raised face.
ASME Classes: 600–1500: 1" raised face.
Finish: 125–250 AARH for all valves.

* API 594 Type B cast steel swing check valves.

Standard materials

Part	Materials			
Body (1)	WCB	WC6	WC9	CF8M
Seat (1)(2)	CoCr alloy faced CS	CoCr alloy faced F11	CoCr alloy faced F22	CoCr alloy faced F316
Hinge pin (2)	SS 410			SS 316
Gasket (1)	Spiral wound stainless steel/graphite			
Cover stud	Gr. B7	B16		B8M Cl. 2
Cover nut	Gr. 2H	Gr. 7		Gr. 8M
Cover (2)	WCB	WC6	WC9	CF8M
Washer	Commercial			
Disc (2)	CA 15 or 13Cr faced WCB	CA 15 or 13Cr faced WC6	CA 15 or 13Cr faced WC9	CF8M
Disc hanger	WCB	WC6	WC9	CF8M
Disc nut	Gr. 2H	Gr. 4		Gr. 8M

(1) Other materials available. (2) Hardfaced.

For forged steel check valves, ASME Classes 900–2500 are also available.

Api Std 594

Ken C. Pohlmann



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