

**Section K  
Fuel System**

14. Remove the Lubrication pipe line at pump end



Fig. K20

15. Remove the Lubrication pipe line at float end



Fig. K21

16. Remove the clamping/bracket of oil cooler pipe line.



Fig. K22

17. Remove the fuel injection pump mounting bracket.



Fig. K23

**Section K  
Fuel System**

18. Remove the Oil cooler pipe connections at float end.

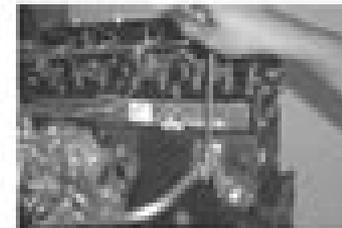


Fig. K24

19. Remove the Oil cooler pipe connection at oil cooler end.



Fig. K25

20. Remove the Oil cooler connection of water pump and bracket.



Fig. K26

21. Loosen the screws of Injection cover.

22. **Cautiously** remove the three solenoids and wash, air blowing the gas to the fuel pump, great care should be exercised in removing these solenoids to avoid one to be dropped into the timing case, considerable time and labor would be involved in recovering it.



Fig. K27

23. Follow and remove the three nuts, plate and spring washers securing the flange of the fuel injection pump to the back of the timing case.

24. Remove the fuel injection pump.

# 290 Manual

**Terry C. Jones**



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