Comparison of API Q1 10ᵗʰ Edition to API Q1 9ᵗʰ Edition

The objective in developing the API Q1 10ᵗʰ edition comparison to the 9ᵗʰ edition was to provide a direct comparison between the two documents.

Content changes identified are those deemed by the task group as potentially significant to conformance. Word-for-word change analysis is not provided nor is rationale or potential impact of the changes.

The following notable administrative changes were made:

Format

- Where appropriate a "General" section is identified (i.e., added or removed) to preface detailed requirements in following subsections and clauses within the specification.
- Where lists were in paragraph form, the lists were structured in bulleted format.
- Removed duplicate text and added cross references (e.g., see xx).

Language

- Clarified definitions to eliminate the need for modifying terms throughout document.
- Subjective words, such as "ensure", were removed to the extent possible.
- The term "Development" was removed from repeated narrative in Section (5.4).

Ver. 4-15-24

API Spec Q1 10th and 9th Editions - COMPARISON

Clause	Spec Q1, 10th Edition, Errata 1 — Requirement	Clause	Spec Q1, 9th Edition, Errata 1, 2, 3, Addendum 1, 2 — Requirement	Comparison of API Q1 10th Edition to API Q1 9th Edition — Reference
0	**Title** — Quality Management System Requirements for Organizations Providing Products for the Petroleum and Natural Gas Industry	0	**Title** — Specification for Quality Management System Requirements for Manufacturing Organizations for the Petroleum and Natural Gas Industry	Removed "Manufacturing". Added "Providing Products".
1	**Scope** — This specification establishes minimum quality management system requirements for organizations that provide products for use in the petroleum and natural gas industry.	1	**Scope** — This specification establishes the minimum quality management system requirements for organizations that manufacture products or provide manufacturing related processes under a product specification for use in the petroleum and natural gas industry.	Removed "manufacture products or provide manufacturing-related". Added "products."
			This specification specifies the requirements of a quality management system for an organization to demonstrate its ability to consistently provide related products and manufacturing related processes that meet customer and legal requirements.	Deleted Paragraph from Scope
			The quality management system requirements specified in this specification are complementary (and not alternative) to the requirements and format of documentation for the provision of services and use of service organizations per API Q2. Information marked "NOTE" are not requirements, but are provided for guidance in understanding or clarifying the associated requirement.	Deleted Paragraph from Scope
2	**Normative Reference** — The following document is referred to in the text in such a way that some or all of its content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies. ISO 9000:2015, Quality management systems—Fundamentals and vocabulary	2	**Normative References** — The following referenced document is indispensable for the application of this document. For this dated reference, only the edition cited applies. ISO 9000:2015, Quality management systems—Fundamentals and vocabulary	Changed reference document from 2005 version to 2015 version. Dated referenced requires use of 2015 version only. Wording is slightly modified, to align with current API Style Guide.
3	**Terms, Definitions, and Abbreviations**	3	**Terms, Definitions, and Abbreviations**	None
3.1	**Terms and Definitions** — For the purposes of this specification, the terms and definitions given in ISO 9000 and the following shall apply. When identical terms are defined in ISO 9000 and this specification, the following definitions shall apply.	3.1	**Terms and Abbreviations** — For the purposes of this specification, the terms and definitions given in ISO 9000 and the following shall apply. When identical terms are defined in ISO 9000 and this specification, the following definitions shall apply.	None
3.1.1	**acceptance criteria** — Specified requirements of acceptability applied to product or process characteristics.	3.1.1	**acceptance criteria** — Specified limits of acceptability applied to process or product characteristics.	Changed "limits" to "requirements"
3.1.2	**acceptance inspection** — Demonstration through monitoring or measurement that the product conforms to specified requirements.	3.1.2	**acceptance inspection** — Demonstration through monitoring or measurement that the product conforms to specified requirements.	None

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