

316 Stainless Steel Bolts Torque Chart



Bolt Dia (mm)	Torque (N-m)		Torque (in-lbs. through M10; M12 & over ft-lbs.)	
	Dry	Lubricated	Dry	Lubricated
3	1.0	0.9	8.9 in-lbs.	8.0 in-lbs.
4	2.6	2.3	23.0	20.7
5	5.1	4.6	45.1	40.6
6	8.7	7.8	77.0	69.3
8	21.2	19.1	188	169
10	42	38	372	335
12	73	66	54 ft-lbs.	48 ft-lbs.
14	118	106	87	78
16	180	162	133	119
18	258	232	190	171
20	370	333	273	246
22	485	437	358	322
24	603	543	445	400

Bolt Torque Chart Metric 316

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Bolt Torque Chart Metric 316:

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