

ZEPHUS PRECISIONS



**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.358 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
		Light 182,282 miles/s	= 299,79 M m/s

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STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DRA. LET. SYN.	STO. MET. SYN.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0076		1.70	0.0430		4.70	0.1180	80	.80
	0.32	0.0081		1.75	0.0445	1/16	4.80	0.1219	79	.78
	0.35	0.0089		1.80	0.0457	1/8	4.90	0.1249	78	.76
	0.38	0.0096		1.88	0.0478	3/16	5.00	0.1270	77	.74
	0.40	0.0102		1.90	0.0483	1/4	5.10	0.1295	76	.73
	0.43	0.0110		1.95	0.0496	5/16	5.20	0.1320	75	.72
	0.45	0.0115		2.00	0.0508	3/8	5.30	0.1345	74	.71
1/16	0.38	0.0150		2.50	0.0635		5.40	0.1370	73	.70
	0.42	0.0106		2.05	0.0520		5.50	0.1395	72	.69
	0.45	0.0113		2.10	0.0533		5.60	0.1420	71	.68
	0.48	0.0122		2.20	0.0560		5.70	0.1445	70	.67
	0.50	0.0127		2.25	0.0573		5.80	0.1470	69	.66
	0.52	0.0133		2.30	0.0586		5.90	0.1495	68	.65
	0.55	0.0141		2.35	0.0600		6.00	0.1520	67	.64
	0.58	0.0149		2.40	0.0613		6.10	0.1545	66	.63

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DRA. LET. SYN.	STO. MET. SYN.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	6.70	0.1691		12.40	0.3125		19.00	0.4793	80	8.00
1/8	6.80	0.1728		12.70	0.3213	1/8	19.25	0.4881	79	7.75
	6.90	0.1765		13.00	0.3301	1/4	19.50	0.4969	78	7.50
	7.00	0.1802		13.30	0.3389	3/16	19.75	0.5057	77	7.25
	7.10	0.1839		13.60	0.3477	1/4	20.00	0.5145	76	7.00
	7.20	0.1876		13.90	0.3565	5/16	20.25	0.5233	75	6.75
	7.30	0.1913		14.20	0.3653	3/8	20.50	0.5321	74	6.50
	7.40	0.1950		14.50	0.3741	1/2	20.75	0.5409	73	6.25
	7.50	0.1987		14.80	0.3829	5/8	21.00	0.5497	72	6.00
	7.60	0.2024		15.10	0.3917	3/4	21.25	0.5585	71	5.75
	7.70	0.2061		15.40	0.4005	1	21.50	0.5673	70	5.50
	7.80	0.2100		15.70	0.4093	1 1/8	21.75	0.5761	69	5.25
	7.90	0.2137		16.00	0.4181	1 1/4	22.00	0.5849	68	5.00
	8.00	0.2174		16.30	0.4269	1 3/8	22.25	0.5937	67	4.75
	8.10	0.2211		16.60	0.4357	1 1/2	22.50	0.6025	66	4.50
	8.20	0.2248		16.90	0.4445	1 3/4	22.75	0.6113	65	4.25
	8.30	0.2285		17.20	0.4533	1 7/8	23.00	0.6201	64	4.00
	8.40	0.2322		17.50	0.4621	2	23.25	0.6289	63	3.75
	8.50	0.2359		17.80	0.4709	2 1/8	23.50	0.6377	62	3.50
	8.60	0.2396		18.10	0.4797	2 1/4	23.75	0.6465	61	3.25
	8.70	0.2433		18.40	0.4885	2 3/8	24.00	0.6553	60	3.00
	8.80	0.2470		18.70	0.4973	2 1/2	24.25	0.6641	59	2.75
	8.90	0.2507		19.00	0.5061	2 5/8	24.50	0.6729	58	2.50
	9.00	0.2544		19.30	0.5149	2 3/4	24.75	0.6817	57	2.25
	9.10	0.2581		19.60	0.5237	2 7/8	25.00	0.6905	56	2.00
	9.20	0.2618		19.90	0.5325	3	25.25	0.6993	55	1.75
	9.30	0.2655		20.20	0.5413	3 1/8	25.50	0.7081	54	1.50
	9.40	0.2692		20.50	0.5501	3 1/4	25.75	0.7169	53	1.25
	9.50	0.2729		20.80	0.5589	3 3/8	26.00	0.7257	52	1.00
	9.60	0.2766		21.10	0.5677	3 1/2	26.25	0.7345	51	0.75
	9.70	0.2803		21.40	0.5765	3 5/8	26.50	0.7433	50	0.50
	9.80	0.2840		21.70	0.5853	3 3/4	26.75	0.7521	49	0.25
	9.90	0.2877		22.00	0.5941	3 7/8	27.00	0.7609	48	0.00
	10.00	0.2914		22.30	0.6029	4	27.25	0.7697	47	0.00

SIZE AND LETTER SIZES

Zeus Engineering Book

Anthony S. Fauci



Zeus Engineering Book:

The Entrepreneurial Engineer David E. Goldberg, 2006-08-25 Informative provocative and practical developing the skills outlined in *The Entrepreneurial Engineer* is a necessity for a productive engineering career Raymond L Price William H Severns Professor of Human Behavior Director Illinois Leadership Center University of Illinois at Urbana Champaign I believe that *The Entrepreneurial Engineer* has the potential to change the landscape of what engineers learn and do John R Koza former CEO and chairman Scientific Games Inc and Consulting Professor Stanford University Dr Goldberg provides the road map for engineers of the future to stay at the front of the wave by learning to think more like entrepreneurs Consider this book your survival handbook for the rest of your life From the Foreword by Tim Schigel Director Blue Chip Venture Company Entrepreneurial times call for *The Entrepreneurial Engineer* In an age when technology and business are merging as never before today's engineers need skills matched with the times Today career success as an engineer is determined as much by an ability to communicate with coworkers sell ideas and manage time as by talent at manipulating a Laplace transform coding a Java r object or analyzing a statically indeterminate structure This book covers those nontechnical skills needed by today's entrepreneurial engineers who mix strong technical know how business and organizational prowess and an alert eye for opportunity Author David Goldberg unlocks the keys to ten core competencies at the heart of what entrepreneurial engineers need to master to be effective in a fast moving world of deals teams startups and innovating corporations You ll discover how to Feel the essence and the joys of engineering Examine personal motivation and set goals Master time management and organization Write fast and well under pressure Prepare and deliver effective presentations Understand and practice good human relations Act ethically in matters large small and engineering Assess technology opportunities Understand teams leadership culture and the organization of organizations *Electrical Engineering*, 1958

Desire in the Iliad Rachel H. Lesser, 2022 The first study to examine desire in the Iliad in a comprehensive way explaining its relationship to the epic's narrative structure and audience reception The author offers a new reading of the poem that shows how the characters desires especially those of mortal hero Achilles and divine king Zeus motivate plot and engage the audience *Advanced Monitoring in P2P Botnets* Shankar Karuppayah, 2018-05-17 This book presents current research in the area of advanced monitoring in P2P botnets and uses a dual perspective approach to discuss aspects of botnet monitoring in depth First from the perspective of a defender e.g. researchers it introduces advanced approaches to successfully monitor botnets taking the presence of current botnet anti monitoring mechanisms into consideration Then adopting a botmaster perspective to anticipate the advances in future botnets it introduces advanced measures to detect and prevent monitoring activities All the proposed methods were evaluated either using real world data or in a simulation scenario In addition to providing readers with an in depth understanding of P2P botnets the book also analyzes the implications of the various design choices of recent botnets for effectively monitoring them It serves as an excellent

introduction to new researchers and provides a useful review for specialists in the field **Technical Abstract Bulletin**
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Series ,1960 **The World Almanac and Book of Facts, 2008** C. Alan Joyce,2007 Offers comprehensive facts figures and
explanations of the events people and places in the news with original articles on recent issues and topics

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