

Run Code

Open Edit Close

File: /Home/Gcode/generic-gear.ngc

```

1 [Following is my generic-gear
2 #1=25(number of teeth)
3 #2=[360/#1](angle to turn ch
4 #3=.1(y clearance)
5 #4=-.05(X start of cut)
6 #5=2.2(X end of cut)
7 #6=0(starting A position)
8 #7=.7(feed rate infeed Y axi
9 #8=.394(depth of cut)
10 #9=15(feed rate across X axi
11 G0 X#4 Y#3
12 G0 Z0
13 G0 A0
14 M3 S70 M8
15 G200 do
16 G1 Y[#8-.04] F#7
17 G1 X#5 F#9
18 G1 Y#8
19 G1 X#4 F1.5

```



X: -3.0937
Y: -3.7500
Z: 0.2500
Yel: 0.0000

Feed Rate: 300mm / Min
Rapid Rate: 800mm / Min
Jog Rate: 1500mm / Min
Jog Increment: 10mm

Y+ X- X+ Y- Z+ Z- A- A+ B- B+

P X Y Z ZI

X +0.0123456789
Y +0.0123456789
Z Home?
A - None -
B - None -

Coord Sys: G54

Abt Rel DTG

Tool: Endmill - 5mm - 4 Flute
Spindle: 20,000 RPM
100%

Spindle

Misc Flood Acc2 Acc3
Acc4 Acc5 Acc6 Acc7

STOP

Navigation buttons: Home, Previous, Stop, Play, Next

Cnc Router Software For Arduino

Yijin Wang



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Table of Contents Cnc Router Software For Arduino

1. Understanding the eBook Cnc Router Software For Arduino
 - The Rise of Digital Reading Cnc Router Software For Arduino
 - Advantages of eBooks Over Traditional Books
2. Identifying Cnc Router Software For Arduino
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Cnc Router Software For Arduino
 - User-Friendly Interface
4. Exploring eBook Recommendations from Cnc Router Software For Arduino
 - Personalized Recommendations
 - Cnc Router Software For Arduino User Reviews and Ratings
 - Cnc Router Software For Arduino and Bestseller Lists
5. Accessing Cnc Router Software For Arduino Free and Paid eBooks
 - Cnc Router Software For Arduino Public Domain eBooks
 - Cnc Router Software For Arduino eBook Subscription Services
 - Cnc Router Software For Arduino Budget-Friendly Options

6. Navigating Cnc Router Software For Arduino eBook Formats
 - ePub, PDF, MOBI, and More
 - Cnc Router Software For Arduino Compatibility with Devices
 - Cnc Router Software For Arduino Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Cnc Router Software For Arduino
 - Highlighting and Note-Taking Cnc Router Software For Arduino
 - Interactive Elements Cnc Router Software For Arduino
8. Staying Engaged with Cnc Router Software For Arduino
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Cnc Router Software For Arduino
9. Balancing eBooks and Physical Books Cnc Router Software For Arduino
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Cnc Router Software For Arduino
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Cnc Router Software For Arduino
 - Setting Reading Goals Cnc Router Software For Arduino
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Cnc Router Software For Arduino
 - Fact-Checking eBook Content of Cnc Router Software For Arduino
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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