

Basic Welding Symbols and Their Location Significance								
Location Significance	Filet	Plug or Slot	Spot or Projection	Stud	Seam	Back or Backing	Surfacing	Edge
Arrow Side								
Other Side				Not Used			Not Used	
Both Sides		Not Used	Not Used	Not Used	Not Used	Not Used	Not Used	
No Arrow Side or Other Side Significance	Not Used	Not Used		Not Used		Not Used	Not Used	Not Used
Location Significance	Groove							Start for Braze Joint
Location Significance	Square	V	Bevel	U	J	Flare-V	Flare-Bevel	Start for Braze Joint
Arrow Side								
Other Side								
Both Sides								
No Arrow Side or Other Side Significance		Not Used	Not Used	Not Used	Not Used	Not Used	Not Used	Not Used
Supplementary Symbols				Location of Elements of a Welding Symbol				
Weld-All-Around	Field Weld	Melt-Thru	Consumable Insert					
Backing/Spacer (Rectangular)	Contour							
Backing Spacer	Flush or Flat	Convex	Concave					
Basic Joints								
Identification of Arrow Side and Other Side Joint								
Butt Joint			Corner Joint					
T-Joint			Lap Joint					
Edge Joint			Letter Designations					
			<p>Where letter designations are to be included in the tail of the welding symbol, reference is made to Table 1. Letter Designations of Welding and Allied Processes and Their Variations, of AWS A2.4-98.</p> <p>American Welding Society 550 N.W. LeJeune Road Miami, Florida 33126</p>					

# Aws A2 4

**SJ Ball**



## **Aws A2 4:**

*Standard Symbols for Welding, Brazing and Nondestructive Examination--ANSI/AWS A2.4-98* AWS Committee on Definitions and Symbols,1998     **AWS A2. 4-2007, Standard Symbols for Welding, Brazing, and Nondestructive Examination** AWS Committee on Definitions and Symbols,American Welding Society. Technical Activities Committee,American National Standards Institute,2007-01-01 This standard establishes a method for specifying certain welding brazing and nondestructive examination information by means of symbols Detailed information and examples are provided for the construction and interpretation of these symbols This system provides a means of specifying welding or brazing operations as well as nondestructive examination including the examination method frequency and extent     **Index to Publications Referenced in Guide Specifications for Civil Works and Military Construction** ,1978     Welding Symbols on Drawings E.N. Gregory,A.A. Armstrong,2005-04-20 Weld symbols on drawings was originally published in 1982 based on BS 499 British Standards Institution 1980 ISO 2553 International Standards Organisation 1979 and ANSI AWS A2 4 American Welding Society 1979 standards These standards have been through numerous revisions over the last few years and the current standards are ISO 2553 1992 BSEN 22553 1995 and ANSI AWS A2 4 1998 The American system of symbolisation is currently used by approximately half of the world s industry Most of the rest of the world use ISO The British system was standardised in 1933 and the latest of five revisions was published in 1995 as BSEN 22553 which is identical to ISO 2553 For many years an ISO committee has been working on combining ISO and AWS to create a combined worldwide standard but while discussions continue this could take many years to achieve This contemporary book provides an up to date review on the application of ISO and AWS standards and a comparison between them Many thousands of engineering drawings are currently in use which have symbols and methods of representation from superseded standards The current European and ISO standards and the American standard are substantially similar but the ANSI AWS standard includes some additional symbols and also symbols for non destructive testing Although symbols in the different standards are similar the arrows showing locations of welds are different these important differences are explained ISO contains limited information on brazed or soldered joints these are covered in ANSI AWS Some examples of the application of welding symbols are also included     Department Of Defense Index of Specifications and Standards Numerical Canceled Listing (APPENDIX) Part IV November 2005 ,     *Manuals Combined: Nondestructive Testing (NDT) And Inspection (NDI)* , Over 8 300 pages Just a SAMPLE of the CONTENTS NONDESTRUCTIVE INSPECTION METHODS Published by the Departments of the Army Navy and Air Force on 1 March 2000 771 pages and June 2005 762 pages Metallic Materials and Elements for Aerospace Vehicle Structures 1 733 pages Designing and Developing Maintainable Products and Systems Revision A 719 pages Sampling Procedures and Tables for Inspection by Attributes 75 pages Nondestructive Testing Acceptance Criteria 88 pages Environmental Stress Screening Process for Electronic Equipment 49 pages Handbook for Reliability Test Methods Plans and

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