



# Fronius Magicwave 2200

**RS Peters**



## **Fronius Magicwave 2200 :**

**Schweissen und Schneiden**, 2005      *Untersuchungen zum wärmereduzierten Lichtbogenlöten von hochfesten Stahlverbindungen* Marvin Hecht, 2018-10-29 Projektarbeit aus dem Jahr 2012 im Fachbereich Ingenieurwissenschaften Metallbautechnik und Metallverarbeitung Note 0,0 Technische Universität Clausthal Institut für Schweißtechnik und Trennende Fertigungsverfahren ISAF Veranstaltung Projektarbeit Sprache Deutsch Abstract Die Nachfrage der Industrie nach schweißgeeigneten Baustählen ist im Laufe der Zeit immer größer geworden. Insbesondere im Automobil beziehungsweise Karosseriebau erlangten oberflächenveredelte Feinkornbaustähle in den letzten Jahren immer mehr an Bedeutung. Aufgrund der in diesem Bereich auftretenden geringen Blechstärken der hochfesten Stähle kann es bei herkömmlichen Fertigungsverfahren durch die einwirkende Wärmewirkung jedoch schnell zum Materialverzug kommen. Außerdem kommt es durch die im Fertigeprozess herrschenden hohen Temperaturen oft zu einem Verdampfen der Zinkbeschichtung, die das zu fertigende Material vor Korrosion schützen soll. Als Folge führt dies häufig zu einem mangelhaften Korrosionsschutz der fertigen Konstruktion. So hat sich als eines der bekanntesten Metall-Schutzgas-Prozesse MSG für die schweißtechnische Verarbeitung das L-Ten aufgrund seiner guten Regulier- bzw. Steuerbarkeit im Prozess seiner hervorragenden Automatisierbarkeit und letztlich wegen seiner hohen Wirtschaftlichkeit speziell im Karosseriebau fest etabliert. Das L-Ten zeigte sich auch deshalb als ein geeignetes Fertigungsverfahren zum Verbinden hochfester Werkstoffe, weil es sich zum einen aufgrund seiner Individualität optimal an den Fertigeprozess anpassen lässt und zum anderen in Bezug auf die Automatisierbarkeit der Fertigung äußerst vielseitig ist. Letztendlich beruht das L-Ten auch durch den in Relation zu anderen Verfahren verhältnismäßig geringen im Prozess gelieferten Energieeintrag in das Material. Der Hauptvorteil ist hierbei darin zu sehen, dass somit durch dieses wärmearme Fertigungsverfahren die Beschichtung und Werkstoffeigenschaften des Stahls weniger stark beeinflusst werden. Zusätzlich bleibt durch den geringen Wärmeeintrag die L-Ten selbst korrosionsfrei, und es kommt darüber hinaus durch einen schmalen Zinkabbrand und der kathodischen Wirkung des Zinks zusätzlich zu einem nachhaltigen Schutz des Nebennahtbereiches.

*Praxiswissen Schweißtechnik* Hans J. Fahrenwaldt, Volkmar Schuler, 2013-03-09 Schweißen ist nach wie vor das wichtigste Fertigungsverfahren. Neben der unbertroffenen Wirtschaftlichkeit erlaubt es konstruktive Ausprägungen, die in hohem Maße die Bedürfnisse nach Flexibilität und Gewichtsoptimierung berücksichtigen. Dieses Buch stellt alle relevanten und modernen Verfahren der Schweißtechnik vor und gibt umfassende Informationen zur Anforderungs- und anwendungsgerechten Gestaltung von Schweißkonstruktionen, Wirtschaftlichkeitsbetrachtungen und ein Kapitel zur Qualitätssicherung. Geben wichtige Hinweise für die Praxis. Im Anhang befinden sich zahlreiche Tabellen für die richtige Einstellung der Schweißparameter sowie ein Auszug zu Normen.      **Технология сварки плавлением и термической резки**  
Валерий Куликов, 2022-05-15

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