

## G-Code Reference List

G Code	Function
G00	Positioning at rapid travel;
G01	Linear interpolation using a feed rate;
G02	Circular interpolation clockwise;
G03	Circular interpolation, counterclockwise;
G04	Dwell
G17	Select X-Y plane;
G18	Select Z-X plane;
G19	Select Z-Y plane;
G20	Imperial units;
G21	Metric units;
G27	Reference return check;
G28	Automatic return through reference point;
G29	Move to a location through reference point;
G31	Skip function;
G32	Thread cutting operation on a Lathe;
G33	Thread cutting operation on a Mill;
G40	Cancel cutter compensation;
G41	Cutter compensation left;
G42	Cutter compensation right;
G43	Tool length compensation;
G44	Tool length compensation;
G50	Set coordinate system (Mill);
G50	Maximum RPM (Lathe);
G52	Local coordinate system setting;
G53	Machine coordinate system setting;
G54	Set Datum;
G55	Set Datum;
G56	Set Datum;
G57	Set Datum;

G Code	Function
G58	Set Datum;
G59	Set Datum;
G70	Finish cycle (Lathe);
G71	Rough turning cycle (Lathe);
G72	Rough facing cycle (Lathe);
G73	Chip break drilling cycle;
G74	Left hand tapping (Mill);
G74	Face grooving cycle;
G75	OD groove pecking cycle (Lathe);
G76	Boring cycle (Mill);
G76	Screw cutting cycle (Lathe);
G80	Cancel cycles;
G81	Drill cycle;
G82	Drill cycle with dwell;
G83	Peck drilling cycle;
G84	Tapping cycle;
G85	Bore in, bore out;
G86	Bore in, rapid out;
G87	Back boring cycle;
G90	Absolute programming;
G91	Incremental programming;
G92	Reposition origin point (Mill);
G92	Screw thread cutting cycle (Lathe);
G94	Per minute feed;
G95	Per revolution feed;
G96	Constant surface speed (Lathe);
G97	Constant surface speed cancel;
G98	Feed per minute (Lathe);
G99	Feed per revolution (Lathe);

# G Code M Code Cnc Programming List Gujarati English

**N Noddings**



## **G Code M Code Cnc Programming List Gujarati English:**

The book delves into G Code M Code Cnc Programming List Gujarati English. G Code M Code Cnc Programming List Gujarati English is an essential topic that must be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into G Code M Code Cnc Programming List Gujarati English, encompassing both the fundamentals and more intricate discussions.

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    - Chapter 2: Essential Elements of G Code M Code Cnc Programming List Gujarati English
    - Chapter 3: G Code M Code Cnc Programming List Gujarati English in Everyday Life
    - Chapter 4: G Code M Code Cnc Programming List Gujarati English in Specific Contexts
    - Chapter 5: Conclusion
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  3. In chapter 2, this book will delve into the foundational concepts of G Code M Code Cnc Programming List Gujarati English. The second chapter will elucidate the essential principles that need to be understood to grasp G Code M Code Cnc Programming List Gujarati English in its entirety.
  4. In chapter 3, the author will examine the practical applications of G Code M Code Cnc Programming List Gujarati English in daily life. The third chapter will showcase real-world examples of how G Code M Code Cnc Programming List Gujarati English can be effectively utilized in everyday scenarios.
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  6. In chapter 5, the author will draw a conclusion about G Code M Code Cnc Programming List Gujarati English. The final chapter will summarize the key points that have been discussed throughout the book.
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