



## Executing a DOE

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Perhaps the most important concept to recognize in our efforts to continuously improve is being able to ask the right questions.

Using sound statistical methods to provide an answer to the wrong question will not help us to achieve customer satisfaction. For any given situation we need to ask questions that will direct us in determining the proper tools and techniques to utilize.

- ❖ What is the opportunity?
- ❖ What do we want to accomplish?
- ❖ What is our motivation?
- ❖ What is the goal?
- ❖ How do we know if we have achieved our goal?

Numerous questions could and should be asked before beginning any experiment.

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**Liying Dong**



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