

## Piping Questionnaire

**1. What is the ASME code for design of piping systems in Process piping (Refineries & Chemical Industries)?**

Answer: B 31.3

**2. Which American institute standard does piping engineer refer in general?**

Answer:

- A. The American Petroleum institute (API).
- B. The American Iron & Steel institute (AISI).
- C. The American Society for Testing and materials (ASTM).
- D. The American National standard institute (ANSI).
- E. The American welding society (AWS).
- F. The American Water Works Association (AWWA).
- G. The American Society for Mechanical Engineers (ASME).

**3. What are the different pressure piping codes for ASME B31 ?**

Answer:

- A. ASME B31.1 - Power piping.
- B. ASME B31.2 - Fuel Gas Piping.
- C. ASME B31.3 - Process piping.
- D. ASME B31.4 - Pipeline Transportation system for liquid hydrocarbon & other liquid.
- E. ASME B31.5 - Refrigeration Piping.
- F. ASME B31.8 - Gas transmission & distribution piping system.
- G. ASME B31.9 - Building services piping.
- H. ASME B31.11 - Slurry transportation piping system.

**4. What are the different sections of ASME code? Where these sections are referred?**

Answer:

- 1. ASME section I :- Rules for construction of power boiler.
- 2. ASME Section II :- Materials.
  - Part A – Ferrous materials.
  - Part B – Non-Ferrous materials.
  - Part C – Specification for electrodes & filler wire.
  - Part D – Properties.
- 3. ASME Section IV :- Rules for construction of Heating Boiler.
- 4. ASME Section V :- Non- destructive Examination.
- 5. ASME Section VI :- Recommended rules for care & operation of heating boiler.
- 6. ASME Section VII :- Recommended guidelines for care of power boiler.
- 7. ASME Section VIII :- Rules for construction of pressure vessels. (Division I & II)
- 8. ASME Section IX :- Welding & Brazing qualification.

**5. Which American standard is referred for selection of following piping element? A. Flanges B. Butt Welded fittings C. Gasket D. Socket & Threaded fittings E. Valves F. Pipes.**

Answer:

A. Flanges :-

- I. ASME B16.1 :- Cast iron pipe flanges & flanged fittings.
- II. ASME B16.5 :- Carbon steel pipes flanges & flanged fittings. (Up to 24")
- III. ASME B16.47 :- Large Diameter steel flanges. (Above 24")

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**David Kirk**



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