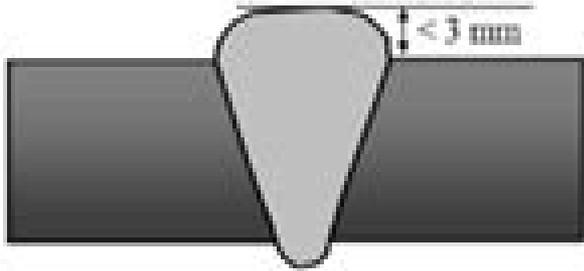
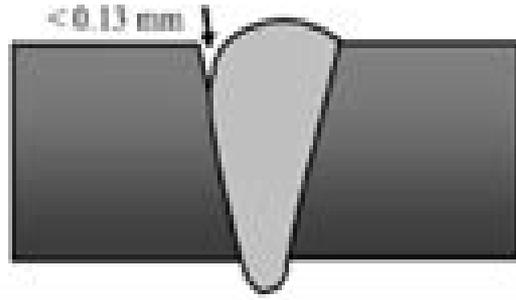
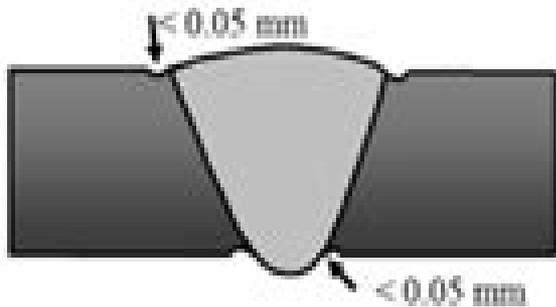


Acceptance criteria as per AWS D17.1	Illustration	Sample 4	Sample 9
No major crack shall be formed	-	No crack	No crack
Weld height shall not exceed 3 mm	 <p>A cross-sectional diagram of a weld joint. A grey, teardrop-shaped weld is centered on a dark grey base metal. A vertical double-headed arrow on the right side of the weld indicates its height, with the text "&lt; 3 mm" next to it.</p>	0.19 mm	0.1 mm
Maximum face or root under fill: 0.13 mm	 <p>A cross-sectional diagram of a weld joint. A grey, teardrop-shaped weld is centered on a dark grey base metal. A vertical arrow points to the gap between the weld and the base metal at the top surface, with the text "&lt; 0.13 mm" next to it.</p>	None	None
Maximum size of undercut: 0.05 mm	 <p>A cross-sectional diagram of a weld joint. A grey, teardrop-shaped weld is centered on a dark grey base metal. Two arrows point to the undercuts on the left and right sides of the weld, both with the text "&lt; 0.05 mm" next to them.</p>	None	None
Maximum mismatch between joint: 0.85 mm	 <p>A cross-sectional diagram of a weld joint. A grey, teardrop-shaped weld is centered on a dark grey base metal. A vertical double-headed arrow on the left side of the weld indicates the mismatch between the joint, with the text "&lt; 0.85 mm" next to it.</p>	0.12 mm	0.2 mm

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