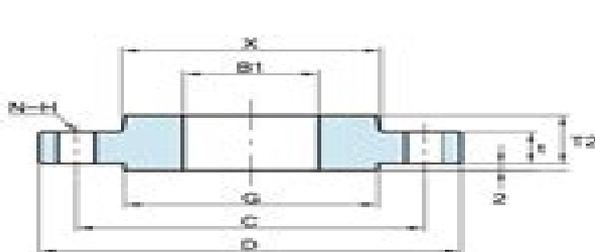
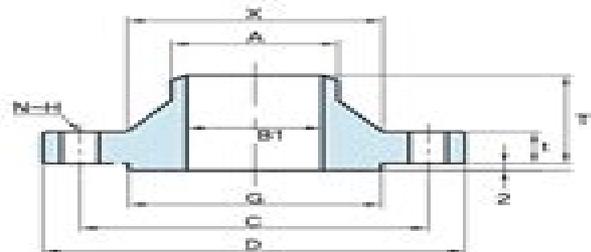


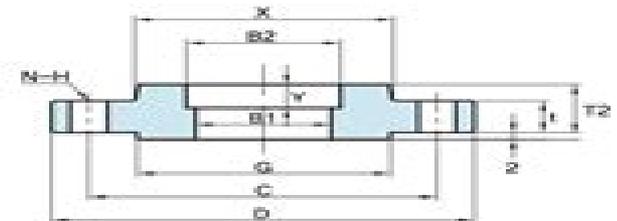
# CLASS 150 FLANGES



SLIP-ON



WELDING NECK



SOCKET WELDING

## ASME B16.5 PIPE FLANGES

Unit : mm

NPS	Outside Diam.	Diam. of Hub	OD of RF	Thickness (Min)		Bore			Length Thru Hub			Diam. of Hub at Bevel	Corner Radius of Bore of LJ	Thread Length (Min)
						WN SW	SO SW (Min)	LJ (Min)	WN	SO THD SWF	LJ			
1/2	90	30	34.9	9.6	11.2		22.2	22.9	46	14	14	21.3	3	16
3/4	100	38	42.9	11.2	12.7		27.7	28.2	51	14	14	26.7	3	16
1	110	49	50.8	12.7	14.3		34.5	34.9	54	16	15	33.4	3	17
1 1/4	115	59	63.5	14.3	15.9		43.2	43.7	56	19	19	42.2	5	21
1 1/2	125	65	73.0	15.9	17.5		49.5	50.0	60	21	20	48.3	6	22
2	150	78	92.1	17.5	19.1		61.9	62.5	62	24	23	60.3	8	25
2 1/2	180	90	104.8	20.7	22.3		74.6	75.4	68	27	27	73.0	8	29
3	190	108	127.0	22.3	23.9		90.7	91.4	68	29	28	88.9	10	30
3 1/2	215	122	139.7	22.3	23.9		103.4	104.1	70	30	30	101.6	10	32
4	230	135	157.2	22.3	23.9		116.1	116.8	75	32	31	114.3	11	33
5	255	164	185.7	22.3	23.9		143.8	144.4	87	35	34	141.3	11	36
6	280	192	215.9	23.9	25.4		170.7	171.4	87	38	38	168.3	13	40
8	345	246	269.9	27.0	28.6		221.5	222.2	100	43	42	219.1	13	44
10	405	305	323.8	28.6	30.2		276.2	277.4	100	48	47	273.0	13	49
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14	535	400	412.8	33.4	35.0		359.2	360.2	125	58	77	355.6	13	57
16	595	457	469.9	35.0	36.6		410.5	411.2	125	62	85	406.4	13	64
18	635	505	533.4	38.1	39.7		461.8	462.3	138	67	95	457.0	13	68
20	700	559	584.2	41.3	42.9		513.1	514.4	143	71	102	508.0	13	73
24	815	663	692.2	46.1	47.7		616.0	616.0	151	81	109	610.0	13	83

General Notes :

(1) For the 'Bore' (B1) other than Standard Wall Thickness, refer to ASME B36.10 & 36.19.

# Asme B16 5 Standard Contop

**K. R. Rao**



## **Asme B16 5 Standard Contop:**

*Manual of Industrial Corrosion Standards and Control* ASTM Committee G-1 on Corrosion of Metals, 1973      **Plant Flow Measurement and Control Handbook** Swapan Basu, 2018-08-22 Plant Flow Measurement and Control Handbook is a comprehensive reference source for practicing engineers in the field of instrumentation and controls. It covers many practical topics such as installation, maintenance, and potential issues, giving an overview of available techniques along with recommendations for application. In addition, it covers available flow sensors such as automation and control. The author brings his 35 years of experience in working in instrumentation and control within the industry to this title, with a focus on fluid flow measurement, its importance in plant design, and the appropriate control of processes. The book provides a good balance between practical issues and theory and is fully supported with industry case studies and a high level of illustrations to assist learning. It is unique in its coverage of multiphase flow, solid flow, process connection to the plant, flow computation, and control. Readers will not only further understand design but they will also further comprehend integration tactics that can be applied to the plant through a step-by-step design process that goes from installation to operation. Provides specification sheets, engineering drawings, calibration procedures, and installation practices for each type of measurement. Presents the correct flow meter that is suitable for a particular application. Includes a selection table and step-by-step guide to help users make the best decision. Cover examples and applications from engineering practice that will aid in understanding and application.

**Handbook of Construction Management for Instrumentation and Controls** K. Srinivasan, T. V. Vasudevan, S. Kannan, D. Ramesh Kumar, 2023-12-13 HANDBOOK OF CONSTRUCTION MANAGEMENT FOR INSTRUMENTATION AND CONTROLS Learn to effectively install and commission complex high performance instrumentation and controls in modern process plants. In Handbook of Construction Management for Instrumentation and Controls, a team of experienced engineers delivers an expert discussion of what is required to install and commission complex high performance instrumentation and controls. The authors explain why, despite the ubiquitous availability of diverse international standards and instrument manufacturer data, the effective delivery of such projects involves significantly more than simply fitting instruments on panels. The book covers material including site management, administration, operations, site safety, material management, workforce planning, instrument installation and cabling, instrument calibration, loop check, and controller tuning, results recording, and participation in plant commissioning exercises. It also provides an extensive compendium of forms and checklists that can be used by professionals on a wide variety of installation and commissioning projects. Handbook of Construction Management for Instrumentation and Controls also offers a thorough introduction to site operations, including the principles of equipment installation and testing. Comprehensive explorations of quality assurance and quality control procedures from installation to pre-commissioning to site hand-over. Practical discussions of site administration and operations, including planning and scheduling, site safety, and contractor permits to work, change, and delay.

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