

Manpower Requirement & Their Efficiency

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Date	Shift	Shift Hr	Cell Name	Part No.	Part Name	Operation	Shift Capacity	Operator Name	Planned Qty	Actual Production	Required time in Hr	Manpower (Nos.) Required as per Plan	Efficiency
11-10-2021	I	8	CNC121	1234	Sector Shaft	CNC 1st Setup	480	Sachin	400	400	6.7	0.83	100%
11-10-2021	I	8	CNC124	1234	Sector Shaft	CNC 2nd Setup	443	Pravin	400	400	7.2	0.90	100%
11-10-2021	II	8	CNC123	1234	Sector Shaft	CNC 3rd Setup	720	Sachin	700	680	7.8	0.97	97%
12-10-2021	I	8	CNC121	1212	Plain Shaft	Boring	575	Pravin	600	600	8.1	1.04	100%
12-10-2021	I	8	CNC124	1212	Plain Shaft	Boring2	720	Pravin	700	500	7.8	0.97	71%
12-10-2021	II	8	-	21344	Sector Shaft	Inspection	240	Sagar	240	240	8.0	1.00	100%
12-10-2021	II	8	CNC121	123456	Sector Shaft	CNC 1st Setup	240	Sachin	220	220	7.3	0.92	100%
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Douglas B. Hoyt



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Human Resource Executive ,1992 **Statistics Catalog 2005** Neil Thomson,2004-09 Training in the Retail Trade in Spain European Centre for the Development of Vocational Training,1994 A study examined training in the retail trade in Spain Employment work and training patterns in Spain s retail sector were researched and case studies of five retail firms were conducted Two retailers were too small to afford their own training organization but had formulated personnel policies providing for training The third case was a firm whose general policy had traditionally linked staff training with total quality and the strategies used to achieve it and the remaining two cases were large organizations that allocate substantial sums to staff training Training was generally beginning to be regarded as an important element in firm restructuring and or expansion In all cases training policies programs were planned by top management or jointly by management and personnel department Only one firm had conducted a systematic training needs assessment At all five firms all categories of employees involved in selling had access to training Quality of training varied greatly from firm to firm however training quality and funds allocated for training were increasing in all five firms The two largest firms received direct subsidies two firms financed their own training program and the smallest firm used an outside organization that received funds Contains 52 tables figures MN **INFORMS Annual Meeting** Institute for Operations Research and the Management Sciences. National Meeting,2003 **Planning** ,2004 **The American City & County** ,1989 Business Software Directory ,1986

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