

## INSTRUMENT QUESTION & ANSWERS

### INTRODUCTION :

It is the branch of engineering which deals with the measurement, monitoring, display etc. of the various of energy exchanges which take place during process operations. "In short Instrumentation is the study of Instrument."

### INSTRUMENT :

Instrument is a devices which is used to measure, monitor, display etc. of a process variable.

#### 1. What are the process Variables?

The process Variables are:

- Flow.
- Pressure.
- Temperature.
- Level.
- Quality i. e. % O<sub>2</sub>, CO<sub>2</sub>, pH etc.

#### 2. Define all the process Variable and state their unit of measurement. ?

**Flow :** Defined as volume per unit of time at specified temperature and pressure

Conditions, is generally measured by positive-displacement or rate meters.

**Units :** kg / hr , liter / min, gallon / min , m<sup>3</sup> / hr , Nm<sup>3</sup> / hr. ( gases )

**Pressure :** Force acting per unit Area.  $P = F/A$

**Units :** bar , pascal , kg / cm<sup>2</sup> , lb / in<sup>2</sup>.

**Level :** Different between two heights.

**Units :** Meters, mm, cm, percentage.

**Temperature :** It is the degree of hotness or coldness of a body.

**Units :** Degree Centigrade, Degree Fahrenheit, Degree Kelvin, Degree Rankine.

**Quality :** It deals with analysis. ( pH, % CO<sub>2</sub>, % O<sub>2</sub>, Conductivity, Viscosity )

#### 3. What are the primary elements used for flow measurement ?

The primary elements used for flow measurement are :

- Orifice Plate.
- Venturi tube.
- Pitot tube.
- Annubars.
- Flow Nozzle.
- Weir & Flumes.

#### 4. What are the different types of orifice plates and state their uses ?

# Instrumentation Test Questions And Answers

**Scott C. Dulebohn**



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## **Table of Contents Instrumentation Test Questions And Answers**

1. Understanding the eBook Instrumentation Test Questions And Answers
  - The Rise of Digital Reading Instrumentation Test Questions And Answers
  - Advantages of eBooks Over Traditional Books
2. Identifying Instrumentation Test Questions And Answers
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Instrumentation Test Questions And Answers
  - User-Friendly Interface
4. Exploring eBook Recommendations from Instrumentation Test Questions And Answers
  - Personalized Recommendations
  - Instrumentation Test Questions And Answers User Reviews and Ratings
  - Instrumentation Test Questions And Answers and Bestseller Lists
5. Accessing Instrumentation Test Questions And Answers Free and Paid eBooks
  - Instrumentation Test Questions And Answers Public Domain eBooks
  - Instrumentation Test Questions And Answers eBook Subscription Services

- Instrumentation Test Questions And Answers Budget-Friendly Options
- 6. Navigating Instrumentation Test Questions And Answers eBook Formats
  - ePub, PDF, MOBI, and More
  - Instrumentation Test Questions And Answers Compatibility with Devices
  - Instrumentation Test Questions And Answers Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Instrumentation Test Questions And Answers
  - Highlighting and Note-Taking Instrumentation Test Questions And Answers
  - Interactive Elements Instrumentation Test Questions And Answers
- 8. Staying Engaged with Instrumentation Test Questions And Answers
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Instrumentation Test Questions And Answers
- 9. Balancing eBooks and Physical Books Instrumentation Test Questions And Answers
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Instrumentation Test Questions And Answers
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Instrumentation Test Questions And Answers
  - Setting Reading Goals Instrumentation Test Questions And Answers
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Instrumentation Test Questions And Answers
  - Fact-Checking eBook Content of Instrumentation Test Questions And Answers
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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