



Dimensions, in.

Nominal Diameter	Standard Specimen	Small-Size Specimens Proportional to Standard		
	0.500	0.350	0.250	0.160
G—Gage length	2.000 ± 0.005	1.400 ± 0.005	1.000 ± 0.005	0.640 ± 0.005
D—Diameter (Note 1)	0.500 ± 0.010	0.350 ± 0.007	0.250 ± 0.005	0.160 ± 0.003
R—Radius of fillet, min	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{3}{16}$	$\frac{1}{8}$
A—Length of reduced section, min (Note 2)	2%	1%	1%	$\frac{1}{2}$

NOTE 1—The reduced section may have a gradual taper from the ends toward the center, with the ends not more than 1% larger in diameter than the center (controlling dimension).

NOTE 2—If desired, the length of the reduced section may be increased to accommodate an extensometer of any convenient gage length. Reference marks for the measurement of elongation should, nevertheless, be spaced at the indicated gage length.

NOTE 3—The gage length and fillets shall be as shown, but the ends may be of any form to fit the holders of the testing machine in such a way that the load shall be axial (see Fig. 7). If the ends are held in wedge grips it is desirable, if possible, to make the length of the grip section great enough to allow the specimen to extend into the grips a distance equal to two thirds or more of the length of the grips.

NOTE 4—On the round specimens in Figs. 8 and 9, the gage lengths are equal to four times the nominal diameter. In some product specifications other specimens may be provided for, but unless the 4-to-1 ratio is maintained within dimensional tolerances, the elongation values may not be comparable with those obtained from the standard test specimen.

NOTE 5—The use of specimens smaller than 0.250-in. diameter shall be restricted to cases when the material to be tested is of insufficient size to obtain larger specimens or when all parties agree to their use for acceptance testing. Smaller specimens require suitable equipment and greater skill in both machining and testing.

NOTE 6—Four sizes of specimens often used have diameters of approximately 0.505, 0.357, 0.252, and 0.160 in., the reason being to permit easy calculations of stress from loads, since the corresponding cross-sectional areas are equal or close to 0.200, 0.100, 0.0500, and 0.0200 in.², respectively. Thus, when the actual diameters agree with these values, the stresses (or strengths) may be computed using the simple multiplying factors 5, 10, 20, and 50, respectively.

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1. Understanding the eBook Astm B557
 - The Rise of Digital Reading Astm B557
 - Advantages of eBooks Over Traditional Books
2. Identifying Astm B557
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Astm B557
 - User-Friendly Interface
4. Exploring eBook Recommendations from Astm B557
 - Personalized Recommendations

- Astm B557 User Reviews and Ratings
- Astm B557 and Bestseller Lists
- 5. Accessing Astm B557 Free and Paid eBooks
 - Astm B557 Public Domain eBooks
 - Astm B557 eBook Subscription Services
 - Astm B557 Budget-Friendly Options
- 6. Navigating Astm B557 eBook Formats
 - ePub, PDF, MOBI, and More
 - Astm B557 Compatibility with Devices
 - Astm B557 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Astm B557
 - Highlighting and Note-Taking Astm B557
 - Interactive Elements Astm B557
- 8. Staying Engaged with Astm B557
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Astm B557
- 9. Balancing eBooks and Physical Books Astm B557
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Astm B557
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Astm B557
 - Setting Reading Goals Astm B557
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Astm B557
 - Fact-Checking eBook Content of Astm B557

- Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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