

**INDUSTRIAL VALVES: FUGITIVE EMISSIONS (FE) MEASUREMENT, CLASSIFICATION SYSTEM, QUALIFICATION PROCEDURES AND FE-PROTOTYPE AND FE-PRODUCTION TESTS OF VALVES.**

**INTRODUCTION**

(ISO-p1-  
introduction)

The risk associated with Fugitive Emissions (FE) from equipment in facilities that use, manufacture or transport media have created laws and **Health, Safety and Environment (HSE) regulations with the objective to minimize fugitive emission leakage emitted through equipment, valves and piping systems to a level that is as Low As Reasonably Practicable (LARP).**

1 (ISOp1-1)

**SCOPE**

1.1

This specification shall apply to the test and evaluation of fugitive emission suppressing performance level of on/off valves and control valves.

1.2

In this specification a distinction is made between the classification system, qualification procedures tests and methods used for fugitive emission leakage, emitted through valve stem seal, body and bonnet flange seals and plug connections for:

(ISOp1-1)  
(ISOp2-1)

- FE-prototype test of manual-, gear- and actuator operated valves
- FE-production testing of manual-, gear- and actuator operated valves.

1.3

A fugitive emission is defined as a leak from a fluid (e.g. hydrocarbons, chemical or mixture of chemicals).

1.4

**This specification gives amendments / supplements to standards:**  
 - ISO/DIS 15848-1 (30 October 2003),  
 - ISO/CD 15848-2 (doc's. N598 & N601 of 12-06-2003)  
**with the purpose of compliance with Shell Group requirements.**

1.5

This specification shall be considered to be part of the valve buying description, when referred to in a MESC description and / or requisition.

1.6

The specification describes the type of detection method and test medium to be used and specify the acceptance and rejection criteria.

1.7

The numbers in brackets at the section headings refer to the relevant section in the standards as follows:  
**ISOp1 = ISO / DIS-15848-1,**  
**ISOp2 = ISO / CD-15848-2.**

# Shell Spe 77 312 Valve Engineering Eng Tips

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