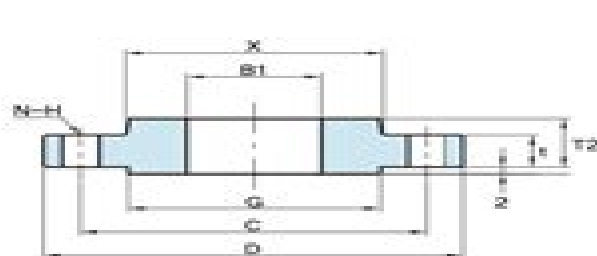
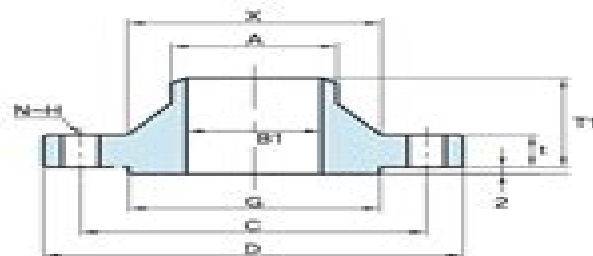


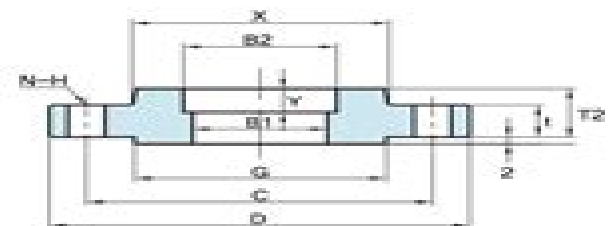
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SLIP-ON



WELDING NECK



SOCKET WELDING

ASME B16.5 PIPE FLANGES

Unit : mm

NPS	Outside Diam.	Diam. of Hub	OD of RF	Thickness (Min)		Bore			Length Thru Hub			Diam. of Hub at Bevel	Corner Radius of Bore of LJ	Thread Length (Min)
						WN SW	SO SW (Min)	LJ (Min)	WN	SO THD SWF	LJ			
	D	X	G	t	t1	B1	B2	B3	T1	T2	T3	A	R	Q
1/2	90	30	34.9	9.6	11.2	See Note (1) To be specified by Purchaser	22.2	22.9	46	14	14	21.3	3	16
3/4	100	38	42.9	11.2	12.7		27.7	28.2	51	14	14	26.7	3	16
1	110	49	50.8	12.7	14.3		34.5	34.9	54	16	15	33.4	3	17
1 1/4	115	59	63.5	14.3	15.9		43.2	43.7	56	19	19	42.2	5	21
1 1/2	125	65	73.0	15.9	17.5		49.5	50.0	60	21	20	48.3	6	22
2	150	78	92.1	17.5	19.1		61.9	62.5	62	24	23	60.3	8	25
2 1/2	180	90	104.8	20.7	22.3		74.6	75.4	68	27	27	73.0	8	29
3	190	108	127.0	22.3	23.9		90.7	91.4	68	29	28	88.9	10	30
3 1/2	215	122	139.7	22.3	23.9		103.4	104.1	70	30	30	101.6	10	32
4	230	135	157.2	22.3	23.9		116.1	116.8	75	32	31	114.3	11	33
5	255	164	185.7	22.3	23.9		143.8	144.4	87	35	34	141.3	11	36
6	280	192	215.9	23.9	25.4		170.7	171.4	87	38	38	168.3	13	40
8	345	246	269.9	27.0	28.6		221.5	222.2	100	43	42	219.1	13	44
10	405	305	323.8	28.6	30.2		276.2	277.4	100	48	47	273.0	13	49
12	485	365	381.0	30.2	31.8		327.0	328.2	113	54	54	323.8	13	56
14	535	400	412.8	33.4	35.0		359.2	360.2	125	56	77	355.6	13	57
16	595	457	469.9	35.0	36.6		410.5	411.2	125	62	85	406.4	13	64
18	635	505	533.4	38.1	39.7		461.8	462.3	138	67	95	457.0	13	68
20	700	559	584.2	41.3	42.9		513.1	514.4	143	71	102	508.0	13	73
24	815	663	692.2	46.1	47.7		616.0	616.0	151	81	109	610.0	13	83

General Notes :

(1) For the "Bore" (B1) other than Standard Wall Thickness, refer to ASME B36.10 & 36.19.

Asme B16 5 Wordpress

Thomas Griffiths



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