

Chapter 3 Separation Processes (Unit operations)

(Refs: Geankoplis, Chapter 1 for an overview and other chapters for various separation processes; Doran: Ch1 10 Unit operations. Earle: Unit Operations in Food Processing: <http://www.nzifst.org.nz/unitoperations/>).

1. Introduction

In most chemical and biochemical production processes, the desired product (s) from chemical and bioreactors is (are) in a mixture with other components, such as unconverted reactants, by-products and others required for the reaction such as catalysts, and the components of solvent or reaction media. Therefore, separation is needed to attain the products in desired purity and form.

The term "unit operation" has been used in the chemical industry and chemical engineering textbooks for a long time to refer to the various separation processes for the recovery and purification of products. So named is because that these separation processes can be viewed as separate and distinct steps or units in a production process, and a given unit operation will have the same principles and basic operations in different production processes. Nowadays, **separation processes** are more widely used than unit operations, especially in biotechnology. Among the common separation processes are evaporation, distillation, absorption, crystallization, filtration, centrifugation, drying and membrane processes. Separation processes are primarily based on physical means and some on physico-chemical means.

This chapter is to introduce the general concepts of separation technology and some common separation processes in chemical and bioprocess technology.

2. General concepts and characteristics of separation processes

Separation of components in a mixture is always based on the **difference** in a physical property among the mixture components. Based on the nature or physical mechanism of separation, various **separation processes can be classified into**,

- 1) *Mechanical separations*: separations based on size and/or density differences of different components in a mixture, for separation of solid from liquid (e.g. filtration and centrifugation).
- 2) *Diffusional separations (mass transfer operations)*: separations based on molecular movement toward a favourable phase, for separation of dissolved components (e.g. distillation, absorption, extraction). (Note: Mass transfer is the transfer of solute molecules from one point to another or from one phase to another.)
- 3) *Membrane separations*: use of a *semipermeable* membrane to **separate molecules** with difference in size or some other properties.

Phase equilibrium relationships are the theoretical bases for most separation processes depending on mass transfer between phases (in 2: all classified as *contact-equilibrium* processes). **Phase equilibrium** is a thermodynamic state established between two (or more) phases. For a multiple component system, at equilibrium, the concentrations of all components in each phase no longer change, and the distribution of components in the two phases is completed and will be maintained. The equilibrium state (and concentrations) may change with temperature, pressure and composition.

Chapter 3 Separation Processes Unit Operations

Zhe Xu



Chapter 3 Separation Processes Unit Operations:

The book delves into Chapter 3 Separation Processes Unit Operations. Chapter 3 Separation Processes Unit Operations is a crucial topic that must be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Chapter 3 Separation Processes Unit Operations, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:
 - Chapter 1: Introduction to Chapter 3 Separation Processes Unit Operations
 - Chapter 2: Essential Elements of Chapter 3 Separation Processes Unit Operations
 - Chapter 3: Chapter 3 Separation Processes Unit Operations in Everyday Life
 - Chapter 4: Chapter 3 Separation Processes Unit Operations in Specific Contexts
 - Chapter 5: Conclusion
 2. In chapter 1, this book will provide an overview of Chapter 3 Separation Processes Unit Operations. This chapter will explore what Chapter 3 Separation Processes Unit Operations is, why Chapter 3 Separation Processes Unit Operations is vital, and how to effectively learn about Chapter 3 Separation Processes Unit Operations.
 3. In chapter 2, the author will delve into the foundational concepts of Chapter 3 Separation Processes Unit Operations. The second chapter will elucidate the essential principles that need to be understood to grasp Chapter 3 Separation Processes Unit Operations in its entirety.
 4. In chapter 3, the author will examine the practical applications of Chapter 3 Separation Processes Unit Operations in daily life. This chapter will showcase real-world examples of how Chapter 3 Separation Processes Unit Operations can be effectively utilized in everyday scenarios.
 5. In chapter 4, the author will scrutinize the relevance of Chapter 3 Separation Processes Unit Operations in specific contexts. The fourth chapter will explore how Chapter 3 Separation Processes Unit Operations is applied in specialized fields, such as education, business, and technology.
 6. In chapter 5, this book will draw a conclusion about Chapter 3 Separation Processes Unit Operations. The final chapter will summarize the key points that have been discussed throughout the book.
- This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Chapter 3 Separation Processes Unit Operations.

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