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10-mm Bolts	33-37 (44-50)
Cylinder Block Service Hole Plug	46-56 (62-76)
Cylinder Head Bolts ⁽⁴⁾⁽⁵⁾	
Step 1	20 (29)
Step 2	51 (69)
Step 3	Loosen 180 Degrees
Step 4	Loosen 180 Degrees
Step 5 - Bolts No. 1 and 2	25 (34)
Step 6 - Bolts No. 3, 4, 5 and 6	11 (15)
Step 7	Tighten 80-90 Degrees
Step 8	⁽⁵⁾ Tighten 80-90 Degrees
Drive Plate Reinforcement Bolt	51-55 (69-75)
Flywheel Bolt	51-55 (69-75)
Front Engine Mount Nuts	50-72 (68-98)
Oil Pump Relief Valve Plug	30-35 (41-48)
Rocker Arm Shaft Bolts	17-20 (23-27)
Timing Belt Idler Bolts	26-32 (35-43)
Timing Belt Tensioner Adjuster Mounting Bolt	16-21 (22-28)
Timing Belt Tensioner Bracket Bolts	16-21 (22-28)
Transaxle-To-Engine Mounting Nuts	22-26 (28-32)

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Toyota 1tr Engine Torque Settings

Jin-Ying Zhang



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