

Table 1 — Guidance for balance quality grades for rotors in a constant (rigid) state

Machinery types: General examples	Balance quality grade G	Magnitude $e'_{per} \cdot \Omega$ mm/s
Crankshaft drives for large slow marine diesel engines (piston speed below 9 m/s), inherently unbalanced	G 4000	4 000
Crankshaft drives for large slow marine diesel engines (piston speed below 9 m/s), inherently balanced	G 1600	1 600
Crankshaft drives, inherently unbalanced, elastically mounted	G 630	630
Crankshaft drives, inherently unbalanced, rigidly mounted	G 250	250
Complete reciprocating engines for cars, trucks and locomotives	G 100	100
Cars: wheels, wheel rims, wheel sets, drive shafts Crankshaft drives, inherently balanced, elastically mounted	G 40	40
Agricultural machinery Crankshaft drives, inherently balanced, rigidly mounted Crushing machines Drive shafts (cardan shafts, propeller shafts)	G 16	16
Aircraft gas turbines Centrifuges (separators, decanters) Electric motors and generators (of at least 80 mm shaft height), of maximum rated speeds up to 950 r/min Electric motors of shaft heights smaller than 80 mm Fans Gears Machinery, general Machine-tools Paper machines Process plant machines Pumps Turbo-chargers Water turbines	G 6,3	6,3
Compressors Computer drives Electric motors and generators (of at least 80 mm shaft height), of maximum rated speeds above 950 r/min Gas turbines and steam turbines Machine-tool drives Textile machines	G 2,5	2,5
Audio and video drives Grinding machine drives	G 1	1
Gyroscopes Spindles and drives of high-precision systems	G 0,4	0,4
NOTE 1	Typically completely assembled rotors are classified here. Depending on the particular application, the next higher or lower grade may be used instead. For components, see Clause 9.	
NOTE 2	All items are rotating if not otherwise mentioned (reciprocating) or self-evident (e.g. crankshaft drives).	
NOTE 3	For limitations due to set-up conditions (balancing machine, tooling), see Notes 4 and 5 in 5.2.	
NOTE 4	For some additional information on the chosen balance quality grade, see Figure 2. It contains generally used areas (service speed and balance quality grade G), based on common experience.	
NOTE 5	Crankshaft drives may include crankshaft, flywheel, clutch, vibration damper, rotating portion of connecting rod. Inherently unbalanced crankshaft drives theoretically cannot be balanced; inherently balanced crankshaft drives theoretically can be balanced.	
NOTE 6	For some machines, specific International Standards stating balance tolerances may exist (see Bibliography).	

# Iso 1940 1

**Simon G. Braun, D. J. Ewins, Singiresu  
S. Rao**

**Iso 1940 1:**

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In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is really astonishing. Within the pages of "**Iso 1940 1**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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