

<b>Item Test</b>	<b>AASHTO M249-77</b>	<b>AASHTO M249-79</b>	<b>AASHTO M249-98</b>
Berat Jenis Kg/L	Maks. 2.15	Maks. 2.15	Maks. 2.15
Komposisi (% Berat)			
Binder	Min 18,0	Min 18,0	Min 18,0
Glass Beads	Min 20,0	30 - 40	30 - 40
TiO <sub>2</sub>	Min 10,0	Min 10,0	Min 10,0
CaCO <sub>3</sub> & inert Fillers	Maks 48	Maks. 42	Maks. 42
Dryng time (waktu pengeringan), menit	5	5	5
Softening Point (titik lunak), °C	102,5 ± 9,5	102,5 ± 9,5	102,5 ± 9,5
Flowability after heating for 240±5 minutes at 218±2°C, % Residu (Daya alir setelah pemanasan selama 240±5 menit pada suhu 218±2°C, % Residu)	Maks. 18	Maks. 18	Maks. 18
Flowability after heating for 8±0,5 hours at 218±2°C, % Residu (Daya alir setelah pemanasan selama 8±0,5 jam pada suhu 218±2°C, % Residu)	Tidak Diatur	Tidak Diatur	Maks. 28

# Aashto M249

**Pennsylvania. Department of  
Transportation**



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**Practice Set (2023-24 Telangana/Andhra Pradesh)** YCT Expert Team , 2023 24 Telangana Andhra Pradesh Civil Engineering Practice Set Solved Papers *World Highways* ,2005 **Standard Specifications for Construction of Roads and Bridges on Federal Highway Projects** United States. Federal Highway Administration,1985 **Standard Specifications for State Road and Bridge Construction** Kansas. Department of Transportation,1990 Epoxy Thermoplastic Pavement Marking Demonstration Project 60 Richard G. Griffin,1987 **Research Results Digest - National Cooperative Highway Research Program** National Cooperative Highway Research Program,2008

**Cost-effective Marking and Delineation Materials for Highways** Bill Chapman,1994 **Research Results Digest** ,2008 **Thermoplastic Pavement Marking Technology: TPM-Advanced** Heng-Mo Chu,2020-12-31 Thermoplastic Pavement Marking Materials include spray screed extrusion profile and preform which are considered as superior performance and cost effectiveness markings This book provides excellent resource for unskilled or novice pavement markers as well as professionally trained line marking operators and explains all factors that affect the achievement of thermoplastic pavement marking materials An additional information about AS4049 2 and AS2009 2006 Standards applicable to pavement markings are included in appendix for technicians and engineers to select and inspect materials for performance

Long-term Pavement Marking Practices James Migletz,Jerry L. Graham,National Cooperative Highway Research Program,2002 TRB s National Cooperative Highway Research Program NCHRP Synthesis 306 Long Term Pavement Marking Practices documents the current and best practices for managing pavement marking systems identifies future needs and addresses driver needs and methods of communicating information to drivers selection criteria e g reflectivity pavement service life wet weather performance materials e g color durability cost specifications construction practices inventory management systems and more Specifications for Road and Bridge Works India. Ministry of Road Transport & Highways,2013 *The Exporter* ,1988 *Rural and Urban Roads* ,1976 **Permanent Concrete Pavement Markings** David Darwin,Jun Zuo,1994 The visibility durability and cost effectiveness of surface pavement markings and previous experience with permanent concrete paving markings PCPM markings with a service life similar to that of the pavement are described The use of durable materials such as thermoplastics polyesters and epoxies improves the service life of surface markings However these marking materials still exhibit problems of adhesion to pavement and rapid wear in high traffic areas Snow removal procedures significantly reduce marking service life Wet nighttime visibility is a continuing problem with surface markings Previous attempts at developing PCPM have produced systems with very good durability but poor nighttime visibility The potential for developing cost effective PCPM systems that can provide both long term durability and adequate visibility throughout the service life and the requirements for such systems are discussed Polymers such as epoxies can provide superior durability and adhesion to pavement The application of larger than standard size glass beads can

improve wet nighttime visibility The cost of PCPM systems can be significantly reduced using effective methods of placing grooves in which the marking material is placed Generally there is a good probability that a cost effective PCPM system with satisfactory durability and visibility can be developed The PCPM systems with thicknesses of 9 5 mm 3 8 in or less will be cost effective for a 20 year service life and the systems with thicknesses of 3 2 mm 1 8 in or less will be cost effective for a 10 year service life Standard Specifications for Highway Construction 1984 Oregon. State Highway Division,1984

Evaluation of Extruded Thermoplastics as Lane Delineation Kenneth R. Agent, Jerry G. Pigman, 1988 This study involved an evaluation of large scale installations of both hydrocarbon and alkyd extruded thermoplastics as lane delineation on sections of interstate highways having open graded surfaces The objective of the study was to evaluate the performance of thermoplastics as lane delineation and to compare the performance of hydrocarbon versus alkyd formulations Data were collected on a periodic basis over an 18 month period Data collection consisted of daytime observations of the appearance and durability of the thermoplastic material along with reflectivity measurements using a portable retroreflectometer The evaluation revealed that both the hydrocarbon and alkyd extruded thermoplastic material maintained their appearance durability and reflectivity over the 18 month study period It was found that the alkyd formulation maintained a higher level of reflectivity than the hydrocarbon formulations Based on performance it was recommended that extruded thermoplastic continue to be used as a lane delineation material and its use be expanded to other bituminous pavements on high volume roadways Either formulation could be used but it was recommended that the installations on the open graded pavements continue to be monitored to determine if either formulation performs substantially better on a long term basis

**Investigation of Possible Maintenance Procedures for Insuring Best Performance and Service Life of Thermoplastic Traffic Stripes** John A. Wagner, 1984 *Specifications* Pennsylvania. Department of Transportation, 1983  
Synthesis of Highway Practice National Cooperative Highway Research Program, 1969 *Standard Specifications* California. Department of Transportation, 2015

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