

Injection Molding Machine Maintenance

Lesson 2

I. Safety Systems

A. Safety signs

- Danger
- Caution
- Warning signs

Employees must read and understand all safety signs before operating the machinery or performing any maintenance.

B. Emergency stop button

1. When the button is pressed, all movement and pumps must immediately stop.
2. For newer machines:
 - a. The emergency stop button must be pulled toward the operator before the pump can be restarted.
3. The emergency stop button should be checked daily by a maintenance person.

C. Safety device checks

1. All safety devices and guards should be checked for proper operation:
 - a. after every mold change
 - b. at the start of every shift
2. Guards & guards must be in place over the heated barrel.
3. Purge guard – there is a purge guard over the nozzle and it is designed to prevent plastic from solidifying during purging.
4. Safety interlock – check it to ensure that the machine won't purge if the cover is open.

Notes Injection Molding Machine Maintenance

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Maro Polymer Notes ,1999 **Outlook for Numerical Control of Machine Tools** United States. Bureau of Labor Statistics,1964 *Monthly Labor Review* ,1965-05 Publishes in depth articles on labor subjects current labor statistics information about current labor contracts and book reviews **Industry Wage Survey** ,1964 Bulletin of the United States Bureau of Labor Statistics ,1976 **Federal Register** ,1943-04 *Government Reports Announcements & Index* ,1988 *Press Release* United States. War Production Board. Division of Labor,1943 **SPE Journal** Society of Plastics Engineers,1959 *New Technical Books* New York Public Library,1975 **Training and Development Organizations Directory** Janice W. McLean,1994 This reference is a guide to more than 2500 companies that produce more than 12 000 workshops seminars videos and other training programmes that enhance skills and personal development **Technical Papers** Society of Plastics Engineers. National Technical Conference,1958 **"Code of Massachusetts regulations, 2007"** ,2007 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020 "Code of Massachusetts regulations, 2010" ,2010 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020 Hydraulics & Pneumatics ,1982 The Jan 1956 issue includes Fluid power engineering index 1931 55 Allocations and Priorities Guide Coordinators' Corporation,1943-04 *Canadian Plastics* ,1958 Applied Production and Operations Management James Robert Evans,1990 Have you ever wondered what your dog is thinking Meet one funny dog Enzo the lovable mutt who tells this story Enzo knows he is different from other dogs most dogs love to chase cars but Enzo longs to race them He learns about racing and the world around him by watching TV and by listening to the words of his best friend Denny an up and coming race car driver and his daughter Zo his constant companion Enzo finds that life is just like being on the racetrack it isn t simply about going fast And applying the rules of racing to his world Enzo takes on his family s challenges and emerges a hero In the end Enzo holds in his heart the dream that Denny will go on to be a racing champion with his daughter by his side For theirs is an extraordinary friendship one that reminds us all to celebrate the triumph of the human and canine spirit This is a special adaptation for young people of the acclaimed New York Times bestselling adult novel *The Art of Racing in the Rain* *Japanese Current Research* ,1986 Modern Plastics ,1963

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