

Article

# Influence of Infiltration Pressure on the Microstructure and Properties of 2D-CFRP Prepared by the Vacuum Infiltration Hot Pressing Molding Process

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**Abstract:** The critical infiltration pressures of the matrix in a two-dimensional (2D) carbon fiber preform were calculated theoretically, and the calculated values of the static and dynamic models were 0.115 and 0.478 MPa, respectively. Compared with the dynamic model, there is no viscous resistance or infiltration front gas pressure in the static model, so the static value is obviously lower than the dynamic value. To verify the rationality of theoretical calculation, 2D carbon fiber reinforced plastics (2D-CFRP) with infiltration pressures of 0.5, 0.6, 0.7, 0.8, and 0.9 MPa were prepared by the vacuum infiltration hot pressing molding process. The microstructure of the composite was observed and the bending strength was tested by three-point bending test. The results show that the infiltration pressure has an important influence on the infiltration effect and the bending fracture morphology. When the infiltration pressure is 0.7 MPa, the composite has an excellent infiltration effect. The fibers distribute reasonable in the fracture. Stress can be effectively transferred when the composite material is loaded. And the bending strength of the composite material reaches 627 MPa at this time.

**Keywords:** infiltration pressure; vacuum infiltration hot pressing molding process; 2D-CFRP; microstructure and properties; influence

## 1. Introduction

Carbon fiber reinforced resin matrix composite has a series of outstanding properties, such as low density, high specific strength, high specific modulus, chemical corrosion resistance, high thermal conductivity, and low thermal expansion coefficient [1,2]. It is widely used in aerospace, military, and automobile industries, electronics, and civil engineering [3,4]. The infiltration process is one of the most important steps in preparing 2D-CFRP by the vacuum infiltration hot pressing molding process. To prepare 2D-CFRP with excellent properties, the matrix needs be sufficiently and uniformly infiltrated in the 2D carbon fiber preform. Otherwise, there will be pores or local non-infiltration among the carbon fiber bundles, and carbon fibers cannot play the role of reinforcement effectively, which will greatly affect the microstructure and properties of 2D-CFRP [5]. The experimental results show that the infiltration effect of matrix in a 2D carbon fiber preform is partly determined by the infiltration pressure. If the infiltration pressure is too low, the matrix in the 2D carbon fiber preform is not sufficient and uniform. If the infiltration pressure is too high, the composite will produce cracks

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