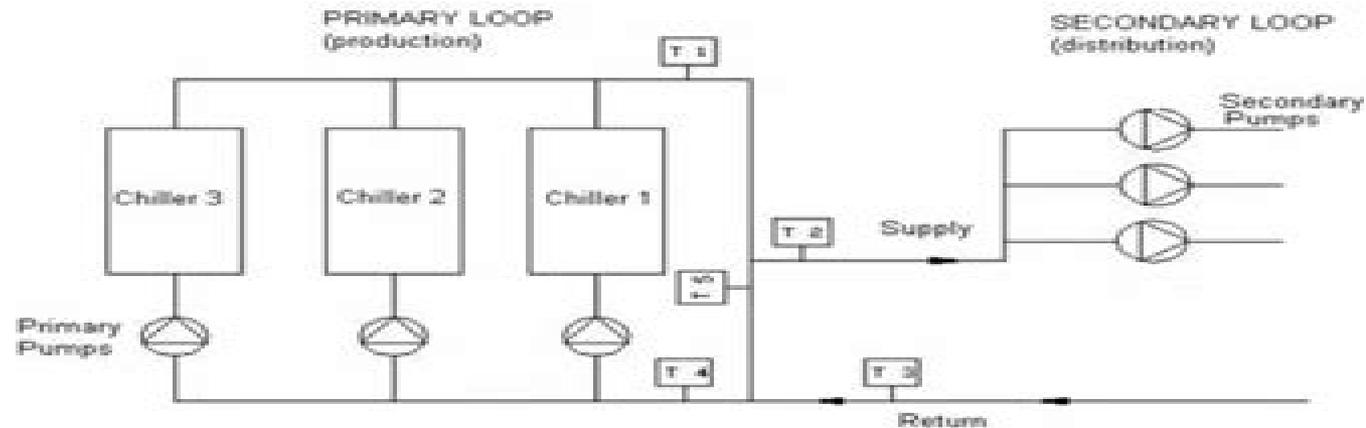


Primary return water temperature (chiller entering),  $T_4$

Primary flow (chiller flow),  $F_p$



#### How does one know when to take a chiller off-line?

The traditional primary-secondary logic says to measure the flow and when primary flow exceeds secondary flow by the capacity of one primary pump, shut down a pump and chiller. In actuality, systems with low  $\Delta T$  never see this condition. Shutting down a primary pump will often lead to re-circulating flow through the de-coupler.

#### How is bypass flow determined?

This can be done relatively simply using temperature measurements at the bypass  $T_5$ , the return temperature  $T_3$ , and mixed return temperature  $T_4$ . Since the chilled-water-flow rate in the primary loop is known to be a good approximation, the flow rate through the bypass can be calculated using these temperatures. Alternatively, a flow meter in the bypass line can be used to measure the excess primary flow directly.

# Hvac Chilled Water Distribution Schemes Ced Engineering

**Joacim Rocklöv**



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