

### Cast carbon, stainless or alloy steel

NPS 2–48 (DN 50–1200), ASME Classes 150–1500



ASME Class	Figure number
150	01 14C
300	11 14C
600	21 14C

ASME Class	Figure number
900	71 14C
1500	31 14C

### Design features

- Body and cover castings are precision machined. Exclusive: Disc shaft does not penetrate body.
- Body and cover joint accurately machined. Fully-enclosed gasket.
- Disc: Robust one-piece construction to withstand the severe shock of check valve service. Hardfaced with 13Cr, CoCr alloy, SS 316, or Monel, ground and lapped to a mirror finish. Sizes NPS 2–6 (DN 50–150) may have solid CA 15 (13Cr) disc. SS 316 disc with CoCr alloy facing also available.
- Disc assembly: Non-rotating disc is fastened securely to disc hanger with a lock nut and cotter pin. Disc hanger is supported on a sturdy disc carrier hinge pin of excellent bearing qualities. All parts are accessible from top for easy servicing.
- Flanges  
ASME Classes: 150–300: 1/4" raised face.  
ASME Classes: 600–1500: 1/2" raised face.  
Finish: 125–250 AARH for all valves.

\* API 594 Type B cast steel swing check valves.

### Standard materials

Part	Materials			
Body (1)	WCB	WC6	WC9	CF8M
Seat (1)(2)	CoCr alloy faced CS	CoCr alloy faced F11	CoCr alloy faced F22	CoCr alloy faced F316
Hinge pin (2)	SS 410			SS 316
Gasket (1)	Spiral wound stainless steel/graphite			
Cover stud	Gr. B7	B16		B8M Cl. 2
Cover nut	Gr. 2H	Gr. 7		Gr. 8M
Cover (2)	WCB	WC6	WC9	CF8M
Washer	Commercial			
Disc (2)	CA 15 or 13Cr faced WCB	CA 15 or 13Cr faced WC6	CA 15 or 13Cr faced WC9	CF8M
Disc hanger	WCB	WC6	WC9	CF8M
Disc nut	Gr. 2H	Gr. 4		Gr. 8M

(1) Other materials available. (2) Hardfaced.

For forged steel check valves, ASME Classes 900–2500 are also available.

# Api Std 594

**Peter Smith**



## Api Std 594:

Index of Specifications and Standards ,2005      *Piping Materials Guide* Peter Smith,2005-01-20 The only book of its kind on the market this book is the companion to our Valve Selection Handbook by the same author Together these two books form the most comprehensive work on piping and valves ever written for the process industries This book covers the entire piping process including the selection of piping materials according to the job the application of the materials and fitting trouble shooting techniques for corrosion control inspections for OSHA regulations and even the warehousing distributing and ordering of materials There are books on materials fitting OSHA regulations and so on but this is the only one stop shopping source for the piping engineer on piping materials Provides a one stop shopping source for the piping engineer on piping materials Covers the entire piping process Designed as an easy to access guide      *The Comprehensive Valve Dictionary* Karan Sotoodeh,2025-09-10 This book is a pioneering reference work designed to address the complex terminology technical specifications and diverse applications of valves in industrial systems The Comprehensive Valve Dictionary is an authoritative and practical reference that demystifies the technical language surrounding industrial valves The dictionary provides detailed definitions of over a thousand valve related terms including valve types components materials standards testing methods and failure mechanisms In addition to traditional applications this dictionary places significant emphasis on valves used in renewable energy systems including those for hydrogen production hydropower carbon capture and storage CCS geothermal energy and wind power Moreover it explores the definitions and real world applications of cutting edge technologies such as smart valves condition monitoring digital twin technology and additive manufacturing It also includes cross references to relevant international standards e g API ASME ISO troubleshooting guides and operational insights By bridging gaps in understanding this resource will support professionals in making informed decisions improving system reliability and ensuring compliance with industry best practices This work is specifically tailored for engineers designers manufacturers and researchers working in oil and gas petrochemicals power generation and renewable energy industries      Guidelines for Engineering Design for Process Safety ,1993 Inherently safer plants begin with the initial design Here is where integrity and reliability can be built in at the lowest cost and with maximum effectiveness This book focuses on process safety issues in the design of chemical petrochemical and hydrocarbon processing facilities It discusses how to select designs that can prevent or mitigate the release of flammable or toxic materials which could lead to a fire explosion or environmental damage All engineers on the design team the process hazard analysis team and those who make basic decisions on plant design will benefit from its comprehensive coverage its organization and the extensive references to literature codes and standards that accompany each chapter      *Publications, Programs & Services* American Petroleum Institute,2005      **Hydrocarbon Processing** ,1980      *Piping Handbook* Mohinder L. Nayar,1999-11-04 Instant answers to your toughest questions on piping components and systems It s impossible to know all

the answers when piping questions are on the table the field is just too broad That s why even the most experienced engineers turn to Piping Handbook edited by Mohinder L Nayyar with contribution from top experts in the field The Handbook s 43 chapters 14 of them new to this edition and 9 new appendices provide in one place everything you need to work with any type of piping in any type of piping system design layout selection of materials fabrication and components operation installation maintenance This world class reference is packed with a comprehensive array of analytical tools and illustrated with fully worked out examples and case histories Thoroughly updated this seventh edition features revised and new information on design practices materials practical applications and industry codes and standards plus every calculation you need to do the job

**Valve Selection Handbook** R. W. Zappe, 1987 *Index and Directory of U.S. Industry Standards*, 1987 Chemical Engineering, 1983 The Dynamic Behaviour of Check Valves in Pipeline Systems A. C. H. Kruisbrink, 1997 **The Oil and Gas Journal**, 1929 **Thomas Register of American Manufacturers and Thomas Register Catalog File**, 1997 Vols for 1970-71 includes manufacturers catalogs **Catalogue of Title-entries of Books and Other Articles Entered in the Office of the Librarian of Congress, at Washington, Under the Copyright Law ... Wherein the Copyright Has Been Completed by the Deposit of Two Copies in the Office** Library of Congress. Copyright Office, 1976 **Reciprocating Compressors for Petroleum, Chemical, and Gas Industry Services**, 1995 Books and Pamphlets, Including Serials and Contributions to Periodicals Library of Congress. Copyright Office, 1975-07 *The Standard Periodical Directory*, 2001 Handbook of Valves and Actuators Brian Nesbitt, 2007-08-02 Industries which use pumps seals and pipes will almost certainly also use valves in their systems Someone in each industry needs to be able to design purchase or maintain the right valve for the job in hand and that can amount to a lot of valves world wide Here is a single resource which is aimed at those designers and end users plus their engineering staff Brian Nesbitt is a well known consultant with a considerable publishing record A lifetime of experience backs up the huge amount of practical detail found in this volume Its international approach is no accident it will have world wide take up Ideal reference for industry Practical approach compared with competition Buyers guide included ASTM Specifications for Steel Piping Materials American Society for Testing Materials. Committee A-1 on Steel, 1960 Pipe tubes castings forgings bolting **Principles of Digital Audio, Sixth Edition** Ken C. Pohlmann, 2010-10-06 The definitive guide to digital engineering fully updated Gain a thorough understanding of digital audio tools techniques and practices from this completely revised and expanded resource Written by industry pioneer and Audio Engineering Society Fellow Ken C Pohlmann Principles of Digital Audio Sixth Edition describes the technologies behind today s audio equipment in a clear practical style Covering basic theory to the latest technological advancements the book explains how to apply digital conversion processing compression storage streaming and transmission concepts New chapters on Blu ray speech coding and low bit rate coding are also included in this bestselling guide Learn about discrete time sampling quantization and signal processing Examine details of CD DVD and Blu

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