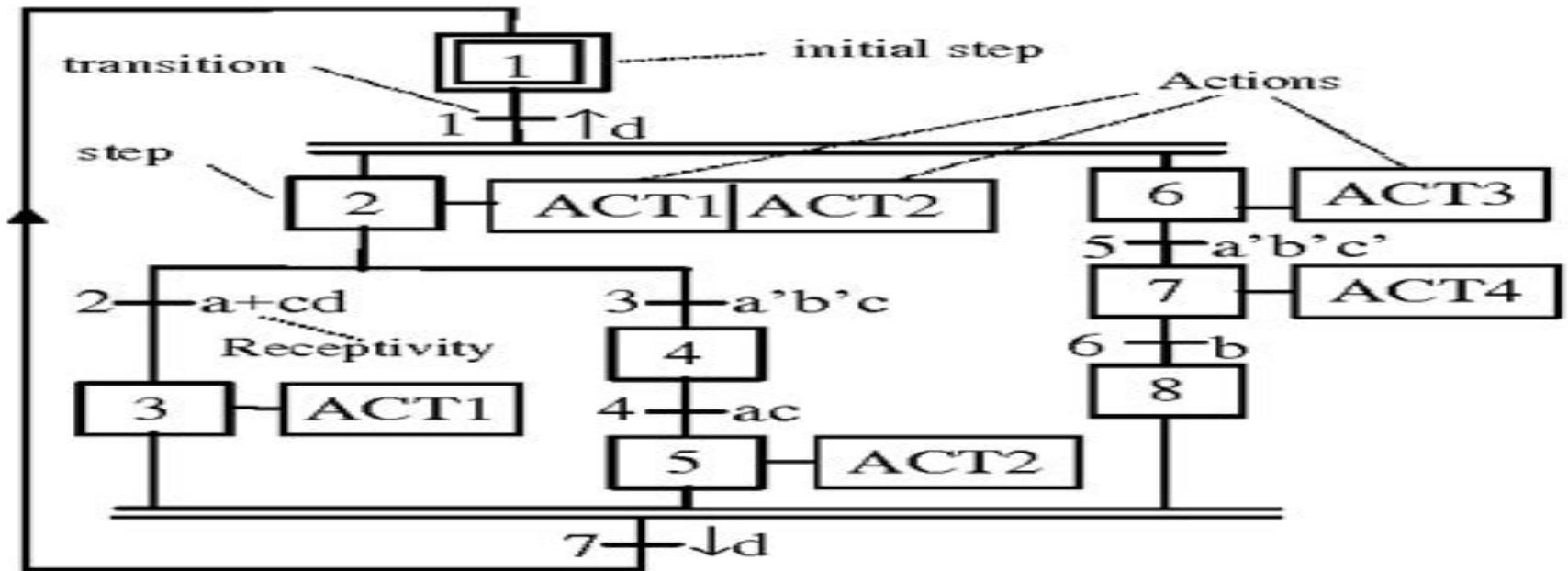
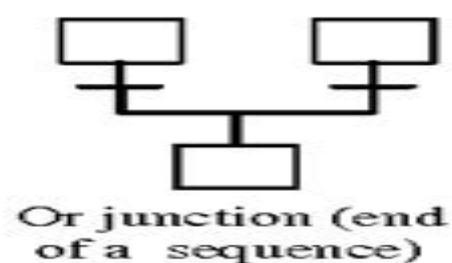
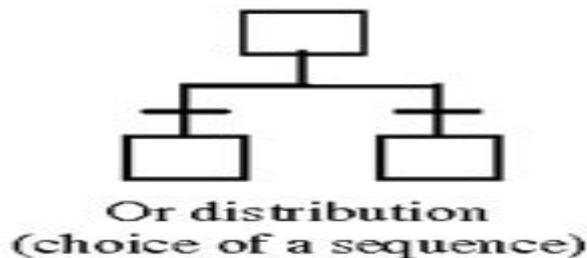
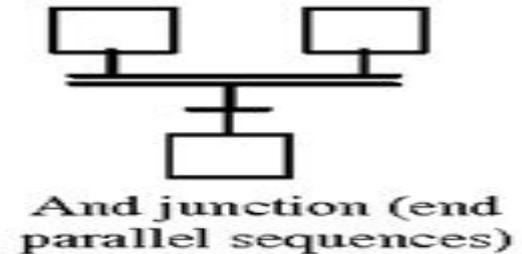
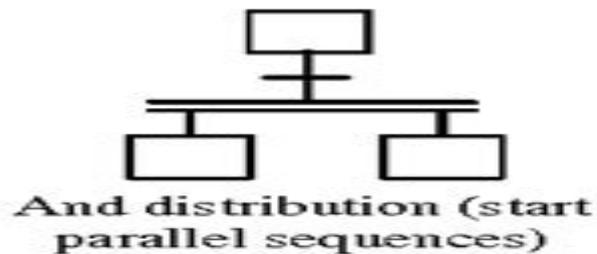
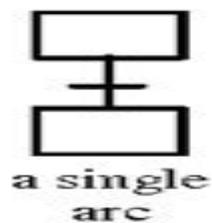


a) A Grafcet illustrating the basic concepts



b) Different arc configurations



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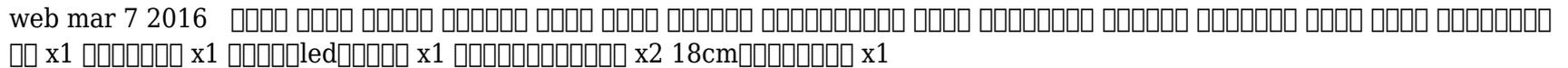
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