

ZEPHUS PRECISIONS



**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.308 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
		Light 182,282 miles/s	= 299,79 M m/s

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STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0076		1.70	0.0430		4.70	0.1180	80	.80
	0.32	0.0081		1.75	0.0445	1/16	4.80	0.1219	79	.78
	0.35	0.0089		1.80	0.0457	1/8	4.90	0.1250	78	.76
	0.38	0.0097		1.88	0.0478	3/16	5.00	0.1270	77	.74
	0.40	0.0102		1.90	0.0483	1/4	5.10	0.1295	76	.73
	0.43	0.0110		1.95	0.0496	5/16	5.20	0.1315	75	.72
	0.45	0.0115		2.00	0.0508	3/8	5.30	0.1340	74	.71
1/16	0.38	0.0150		2.50	0.0635		5.40	0.1365	73	.70
	0.42	0.0106		2.05	0.0517		5.50	0.1390	72	.69
	0.45	0.0114		2.12	0.0537		5.60	0.1415	71	.68
	0.48	0.0122		2.18	0.0554		5.70	0.1440	70	.67
	0.50	0.0127		2.20	0.0560	1/2	5.80	0.1460	69	.66
	0.52	0.0131		2.25	0.0571	5/8	5.90	0.1485	68	.65
	0.55	0.0139		2.30	0.0584		6.00	0.1510	67	.64
	0.58	0.0146		2.35	0.0596		6.10	0.1535	66	.63

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	6.70	0.1676		12.40	0.3125		19.00	0.4790	80	1.80
1/8	6.80	0.1714		12.70	0.3225	1/8	19.25	0.4866	79	1.78
	6.90	0.1752		13.00	0.3325	3/16	19.50	0.4942	78	1.76
	7.00	0.1790		13.30	0.3425	1/4	19.75	0.5018	77	1.74
	7.10	0.1828		13.60	0.3525	5/16	20.00	0.5094	76	1.72
	7.20	0.1866		13.90	0.3625	3/8	20.25	0.5170	75	1.70
	7.30	0.1904		14.20	0.3725	1/2	20.50	0.5246	74	1.68
	7.40	0.1942		14.50	0.3825	5/8	20.75	0.5322	73	1.66
	7.50	0.1980		14.80	0.3925	3/4	21.00	0.5398	72	1.64
	7.60	0.1918		15.10	0.4025	7/8	21.25	0.5474	71	1.62
	7.70	0.2018		15.40	0.4125	1	21.50	0.5550	70	1.60
	7.80	0.2056		15.70	0.4225		21.75	0.5626	69	1.58
	7.90	0.2094		16.00	0.4325		22.00	0.5702	68	1.56
	8.00	0.2132		16.30	0.4425		22.25	0.5778	67	1.54
	8.10	0.2170		16.60	0.4525		22.50	0.5854	66	1.52
	8.20	0.2208		16.90	0.4625		22.75	0.5930	65	1.50
	8.30	0.2246		17.20	0.4725		23.00	0.6006	64	1.48
	8.40	0.2284		17.50	0.4825		23.25	0.6082	63	1.46
	8.50	0.2322		17.80	0.4925		23.50	0.6158	62	1.44
	8.60	0.2360		18.10	0.5025		23.75	0.6234	61	1.42

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