

ZEPHUS PRECISIONS



**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.358 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
		Light 182,282 miles/s	= 299,79 M m/s

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BRITISH CHANNEL ISLANDS



STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0075		1.70	0.0425		4.70	0.1180	80	.80
	0.32	0.0080		1.75	0.0440	1/16	4.80	0.1215	79	.78
	0.35	0.0088		1.80	0.0455	1/8	4.90	0.1250	78	.76
	0.38	0.0095		1.85	0.0470	3/16	5.00	0.1285	77	.74
	0.40	0.0100		1.90	0.0485	1/4	5.10	0.1320	76	.72
	0.42	0.0105		1.95	0.0495	5/16	5.20	0.1355	75	.70
	0.45	0.0113		2.00	0.0510	3/8	5.30	0.1390	74	.68
1/16	0.375	0.0094		2.05	0.0520	7/16	5.40	0.1425	73	.66
	0.39	0.0098		2.10	0.0530	1/2	5.50	0.1460	72	.64
	0.41	0.0103		2.15	0.0540	5/8	5.60	0.1495	71	.62
	0.43	0.0108		2.20	0.0550	3/4	5.70	0.1530	70	.60
	0.45	0.0113		2.25	0.0560	7/8	5.80	0.1565	69	.58
	0.47	0.0118		2.30	0.0570	1 1/8	5.90	0.1600	68	.56
	0.49	0.0123		2.35	0.0580	1 1/4	6.00	0.1635	67	.54
	0.51	0.0128		2.40	0.0590	1 3/8	6.10	0.1670	66	.52
	0.53	0.0133		2.45	0.0600	1 1/2	6.20	0.1705	65	.50
	0.55	0.0138		2.50	0.0610	1 3/4	6.30	0.1740	64	.48
	0.57	0.0143		2.55	0.0620	2	6.40	0.1775	63	.46
	0.59	0.0148		2.60	0.0630	2 1/8	6.50	0.1810	62	.44
	0.61	0.0153		2.65	0.0640	2 1/4	6.60	0.1845	61	.42
	0.63	0.0158		2.70	0.0650	2 3/8	6.70	0.1880	60	.40

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	6.75	0.1715		12.40	0.3150		19.00	0.4800	80	8.00
1/8	6.875	0.1744	1/8	12.70	0.3225	1/8	19.25	0.4900	79	7.75
	7.00	0.1770		13.00	0.3300	1/4	19.50	0.4950	78	7.62
	7.125	0.1797		13.30	0.3375	3/16	19.75	0.5000	77	7.37
	7.25	0.1823		13.60	0.3450	1/4	20.00	0.5050	76	7.12
	7.375	0.1850		13.90	0.3525	5/16	20.25	0.5100	75	6.87
	7.50	0.1875		14.20	0.3600	3/8	20.50	0.5150	74	6.62
	7.625	0.1902		14.50	0.3675	1/2	20.75	0.5200	73	6.37
	7.75	0.1928		14.80	0.3750	5/8	21.00	0.5250	72	6.12
	7.875	0.1955		15.10	0.3825	3/4	21.25	0.5300	71	5.87
	8.00	0.1980		15.40	0.3900	7/8	21.50	0.5350	70	5.62
	8.125	0.1980		15.70	0.3975	1 1/8	21.75	0.5400	69	5.37
	8.25	0.2005		16.00	0.4050	1 1/4	22.00	0.5450	68	5.12
	8.375	0.2030		16.30	0.4125	1 3/8	22.25	0.5500	67	4.87
	8.50	0.2055		16.60	0.4200	1 1/2	22.50	0.5550	66	4.62
	8.625	0.2080		16.90	0.4275	1 3/4	22.75	0.5600	65	4.37
	8.75	0.2105		17.20	0.4350	2	23.00	0.5650	64	4.12
	8.875	0.2130		17.50	0.4425	2 1/8	23.25	0.5700	63	3.87
	9.00	0.2155		17.80	0.4500	2 1/4	23.50	0.5750	62	3.62
	9.125	0.2180		18.10	0.4575	2 3/8	23.75	0.5800	61	3.37
	9.25	0.2205		18.40	0.4650	2 1/2	24.00	0.5850	60	3.12

SIZE AND LETTER SIZES

Zeus Engineering Book

G Psacharopoulos



Zeus Engineering Book:

The Entrepreneurial Engineer David E. Goldberg, 2006-08-25 Informative provocative and practical developing the skills outlined in The Entrepreneurial Engineer is a necessity for a productive engineering career Raymond L Price William H Severns Professor of Human Behavior Director Illinois Leadership Center University of Illinois at Urbana Champaign I believe that The Entrepreneurial Engineer has the potential to change the landscape of what engineers learn and do John R Koza former CEO and chairman Scientific Games Inc and Consulting Professor Stanford University Dr Goldberg provides the road map for engineers of the future to stay at the front of the wave by learning to think more like entrepreneurs Consider this book your survival handbook for the rest of your life From the Foreword by Tim Schigel Director Blue Chip Venture Company Entrepreneurial times call for The Entrepreneurial Engineer In an age when technology and business are merging as never before today s engineers need skills matched with the times Today career success as an engineer is determined as much by an ability to communicate with coworkers sell ideas and manage time as by talent at manipulating a Laplace transform coding a Java r object or analyzing a statically indeterminate structure This book covers those nontechnical skills needed by today s entrepreneurial engineers who mix strong technical know how business and organizational prowess and an alert eye for opportunity Author David Goldberg unlocks the keys to ten core competencies at the heart of what entrepreneurial engineers need to master to be effective in a fast moving world of deals teams startups and innovating corporations You ll discover how to Feel the essence and the joys of engineering Examine personal motivation and set goals Master time management and organization Write fast and well under pressure Prepare and deliver effective presentations Understand and practice good human relations Act ethically in matters large small and engineering Assess technology opportunities Understand teams leadership culture and the organization of organizations **Electrical Engineering** ,1958

Desire in the Iliad Rachel H. Lesser, 2022 The first study to examine desire in the Iliad in a comprehensive way explaining its relationship to the epic s narrative structure and audience reception The author offers a new reading of the poem that shows how the characters desires especially those of mortal hero Achilles and divine king Zeus motivate plot and engage the audience Advanced Monitoring in P2P Botnets Shankar Karuppayah, 2018-05-17 This book presents current research in the area of advanced monitoring in P2P botnets and uses a dual perspective approach to discuss aspects of botnet monitoring in depth First from the perspective of a defender e g researchers it introduces advanced approaches to successfully monitor botnets taking the presence of current botnet anti monitoring mechanisms into consideration Then adopting a botmaster perspective to anticipate the advances in future botnets it introduces advanced measures to detect and prevent monitoring activities All the proposed methods were evaluated either using real world data or in a simulation scenario In addition to providing readers with an in depth understanding of P2P botnets the book also analyzes the implications of the various design choices of recent botnets for effectively monitoring them It serves as an excellent

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