

# CNC CONTROL BOX

## User manual Rev. 1

### 1. Features

- *Connect up to 3 servo or stepper motors.*
- *Full featured Industrial quality DC servodrive.*
- *32 bit PID control with 16 bit RISC processor in each axis.*
- *Manual Pulse Generator throught the LPT2 port.*
- *For use with mach3.*
- *Can be used for Lathes, Mills, Routers, Lasers, Plasma, Engravers.*

### 2. Specifications.

|                                 |         |
|---------------------------------|---------|
| Main Voltage Input (VAC)        | 110V    |
| Main voltage for motors (VDC)   | 48V     |
| Continuous Current per Axis (A) | 12      |
| Peak Current per axis (A)       | 15      |
| Length (in) / (mm)              |         |
| Width (in) / (mm)               | 11/ 280 |
| Height (in) / (mm)              | 20/510  |
| Weight (lbs) / (kg)             |         |

Table 1. Box specifications.

# Cnc Control Box Cnc4pc

**J Spring**



## **Cnc Control Box Cnc4pc:**

**Wireless Control Panel for CNC** ,2013      Open Architecture Pc-based Cnc Controller Wan Azhar Wan Yusoff,2006  
Development of a Reasonably Priced CNC Controller Utilizing Stepping Motors for Axis Motion Control John D. Roe,1985  
*Study on Intelligent Motion Controller for TRUE-CNC Machine Tool System* Yoichi Yokoyama,1998      *Implementing a  
Cost Efficient, Open-architecture CNC Controller Using a Handheld Device* Michael Jung Mo Lamsfuss,2002      Motion  
Control for Cnc & Robotics Gary D. Anderson,2016-08-02 Motion Control for CNC Robotics is all about getting drive and  
motor systems to perform with precision and repeatability and learning to confidently troubleshoot these types of complex  
machinery Modern robotics CNC machines and conveyor systems all use the types of control and feedback devices discussed  
in Motion Control for CNC Robotics the first book in the Practical Guides for Industrial Technicians series If you are new to  
troubleshooting these types of control systems this book is a great place to gain insight into the many components and  
systems used in motion control Motion Control for CNC Robotics includes sections on control systems types of motors used  
with positioning drive amplifiers or controllers and the many types of feedback devices typically used with closed loop control  
Explains in clear and easy to understand terminology the building blocks of motion and positioning with insights into  
troubleshooting and diagnostics      Next Generation CNC Control David Liu,Nanda Kumar Ganesan,Society of  
Manufacturing Engineers,1995

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