

Hans Berger

Automating with STEP 7 in STL and SCL

SIMATIC S7-300/400
Programmable Controllers

SIEMENS

```
i) := Address; k := -1;
REPEAT
  k := 1;
  IF I[Address + k] THEN := 0; := i + 1;
  UNTIL := Address + k OR (I[i
END_REPEAT
byteindex := i; byteindex := i + 1;

UNDEF "Eingang6"
UNDEF "Zeit6"
LAD $5T#2S
SCL "Zeit6"
UNDEF "Zeit7"
UNDEF "Ausgang6"
UNDEF "Eingang6"
UNDEF "Zeit7"
LAD $5T#2S
SCL "Zeit6"
```

Sixth Edition

Automating With Step 7 In Stl And Scl

R Bogdan



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