

# TORQUE SPECIFICATION

| Part tightened                              |                        | N·m  | kgf·cm | ft·lbf     |
|---|------------------------|------|--------|------------|
| Camshaft timing sprocket x Camshaft         | 1ZZ-FE                 | 45   | 460    | 33         |
|   | 2ZZ-GE                 | 54   | 551    | 40         |
| Valve timing controller assembly x Camshaft | 1ZZ-FE                 | 45   | 460    | 33         |
|   | 2ZZ-GE                 | 54   | 551    | 40         |
| Chain vibration damper x Cylinder block     | 1ZZ-FE                 | 11   | 113    | 8          |
|   | 2ZZ-GE                 | 20.5 | 209    | 15         |
| Chain tensioner slipper x Cylinder block    | 1ZZ-FE                 | 18.5 | 189    | 14         |
|   | 2ZZ-GE                 | 20.5 | 209    | 15         |
| Timing chain cover                          |                        |      |        |            |
| 1ZZ-FE: (See page <a href="#">EM-29</a> )   | 10 mm head bolt A      | 13   | 133    | 10         |
|   | 10 mm head bolt C      | 9    | 92     | 80 in. lbf |
|   | 10 mm head bolt others | 11   | 113    | 8          |
|   | 12 mm head bolt D      | 18.5 | 189    | 14         |
|   | Stud (E8)              | 9.3  | 95     | 82 in. lbf |
| 2ZZ-GE: (See page <a href="#">EM-29</a> )   | Bolt A                 | 21   | 214    | 15         |
|   | Bolt B                 | 11   | 113    | 8          |
|   | Bolt C                 | 9.0  | 92     | 80 in. lbf |
|   | Bolt D                 | 9.0  | 92     | 80 in. lbf |
|   | Stud (E8)              | 9.3  | 95     | 82 in. lbf |

# 5vz Fe Engine Torque Settings

**Rachel S Tattersall**



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