

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
Propeller shaft flange yoke x Companion flange		68	697	65
Intermediate shaft x Lock nut	1st	181	1,850	134
	2nd	Loosen nut	Loosen nut	Loosen nut
	3rd	68	700	51
Center support bearing x Frame crossmember		36	360	26
Front axle hub assy x Hub nut	4WD	235	2,396	173
Front axle hub assy x Adjusting nut	Pre Runner	199	2,029	147
Steering knuckle x Tie rod end		91	928	67
Steering knuckle x Stabilizer link		70	714	52
Disc brake caliper x Steering knuckle		123	1,254	91
Disc brake caliper x Brake tube		15	155	11
Front brake tube bracket set bolt		29	296	21
Front ABS speed sensor wire harness bracket set bolt		13	133	10
Front ABS speed sensor set bolt		8.0	82	71 in. lbf
Steering knuckle x Upper ball joint		110	1,122	81
Steering knuckle x Lower arm assy w/ attachment LH		160	1,632	118
Steering knuckle x Front axle w/ABS rotor bearing assy		80	816	59
Front wheel	2WD (steel type)	152	1,550	112
Front wheel		105	1,071	77
Rear axle housing x Rear axle shaft w/ baking plate		68	700	50
Rear ABS speed sensor set bolt		8.0	82	71 in. lbf
Rear brake tube x Wheel cylinder		15	155	11
Parking brake cable set bolt		9.3	95	82 in. lbf
Rear wheel		105	1,071	77

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RM Cervero



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Business Japan ,1989-07

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