

Run Code

Open Edit Close

File: /Home/Gcode/generic-gear.ngc

```

1 [Following is my generic-gear
2 #1=25(number of teeth)
3 #2=[360/#1](angle to turn ch
4 #3=.1(y clearance)
5 #4=-.05(X start of cut)
6 #5=2.2(X end of cut)
7 #6=0(starting A position)
8 #7=.7(feed rate infeed Y axi
9 #8=.394(depth of cut)
10 #9=15(feed rate across X axi
11 G0 X#4 Y#3
12 G0 Z0
13 G0 A0
14 M3 S70 M8
15 G200 do
16 G1 Y[#8-.04] F#7
17 G1 X#5 F#9
18 G1 Y#8
19 G1 X#4 F1.5

```



X: -3.0937
 Y: -3.7500
 Z: 0.2500
 Yel: 0.0000

P X Y Z ZI [Icons]

X +0.0123456789 [Home]

Y +0.0123456789 [Home]

Z Home?

A - None -

B - None -

Coord Sys: G54

Abt Rel DTG

Feed Rate 300mm / Min [Home]

Rapid Rate 800mm / Min [Home]

Log Rate 1500mm / Min [Home]

Log Increment 10mm [Home]

X- X+ Y+ Y- Z+ Z- A- A+ B- B+

Tool Endmill - 5mm - 4 Flute [Home]

Spindle 20,000 RPM [Home] 100%

Spindle [Home]

Misc Flood Acc2 Acc3 [Home]

Acc4 Acc5 Acc6 Acc7 [Home]

STOP [Home]

[Home] [Back] [Stop] [Pause] [Play] [Forward]

Cnc Router Software For Arduino

Katrin Zwirglmaier



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